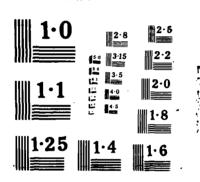
AD-A173 777 SPILLHAY MODIFICATION GRAPEUINE LAKE TEXAS(U) ARMY ENGINEER DISTRICT FORT WORTH IX A J MARR JUN 86 1/2 UNCLASSIFIED F/G 13/2







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SPILLWAY MODIFICATION GRAPEVINE LAKE, TEXAS

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JUNE 1986

CORPS OF ENGINEERS FORT WORTH DISTRICT, TEXAS

FINAL FOUNDATION REPORT

GRAPEVINE LAKE SPILLWAY MODIFICATION

BY

ALAN J. MARR ENGINEERING GEOLOGY SECTION

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JUNE, 1986

PREFACE

This report was prepared by Fort Worth District Staff Geologist, Alan J. Marr, under the supervision of the Chief of the Engineering Geology Section, Robert C. Behm, and the Chief of the Geotechnical Branch, Melvin G. Green.

District Engineers for the Fort Worth District during construction of the Grapevine Spillway were Colonel Theodore Stroupe and Colonel A. J. Genetti, Jr. Mr. Shigeru Fujiwara was Chief of the Engineering Division and Mr. William Niese, Jr. served as Resident Engineer during construction.

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I - INTRODUCTION

1. <u>Project Location and Description</u>. Grapevine Dam is located in Tarrant County, Texas, about 20 miles northwest of Dallas, Texas, on Denton Creek about 11.7 river miles above its confluence with the Elm Fork of the Trinity River. The location of the project is shown on Plate 1.

The Grapevine Lake project consists of a compacted earth-fill embankment, an uncontrolled, off-channel, chute-type concrete spillway, and a cut-and-cover conduit outlet. The embankment is 12,850 feet long and has a maximum crest width of 28 feet. Top of dam elevation is 588 NGVD which is 137 feet above the streambed. The 500-foot wide spillway has a crest elevation of 560 NGVD and is located in a natural saddle near the traditional abutment of the dam. The 13-foot diameter outlet conduit, located near the left end of the dam, is controlled by two 6.5- by 13-foot electrically operated sluice gates. A site plan of the project is shown on Plate 2.

2. <u>Construction Authority</u>. Congressional authority for the construction of Grapevine Lake and subsequent spillway modification is contained in the River and Harbor Act approved March 2, 1945 (Public Law 14, 79th Congress 1st Session), in accordance with the recommendations of the Chief of Engineers contained in House Document No. 403 (77th Congress, 1st Session). Public Law 79-14 authorizes the U.S. Army Corps of Engineers to construct, repair, and preserve certain water resources projects in the Trinity River Basin, including Grapevine Dam and Lake.

3. <u>Purpose of Report</u>. This report has been prepared in accordance with requirements as set forth by the Office, Chief of Engineers, in ER 1110-1-1801. This report provides a complete record of foundation conditions encountered during construction of spillway modifications at Grapevine Lake. Information contained in this report will be valuable when evaluating: (1) necessary remedial action required to prevent or repair any failures resulting from foundation deficiencies; (2) Contractor claims related to foundation conditions or alleged change of conditions; and (3) planning and design of future comparable construction project.

A copy of this report will be included in the permanent records maintained at the project office.

4. <u>Project History</u>. Construction of Grapevine Dam began in January 1948 and was completed in June 1952. During heavy rains in May 1957 the reservoir level reached conservation pool, elevation 535, for the first time and eventually peaked at elevation 560.8 which was 0.8 feet above the spillway crest. Flow through the spillway washed out FM 2499 and caused minor erosion damage in the spillway channel, all of which was repaired.

Again during October and November 1981, the spillway went into service for 21 days. The reservoir elevation peaked at elevation 563.29, or 3.29 feet above the spillway crest. Discharge through the spillway, shown in Figure 1, peaked at 9100 cfs flowing at a velocity of 30-40 feet per second. The heavy discharge caused severe erosion



Fig. 1 - Flow through the Grapevine Spillway in November 1981

in the unprotected discharge channel, as seen in Figure 2. The erosion cut reached a maximum depth of about 30 feet below the original channel floor at a point about 600 feet downstream from the end of the existing concrete spillway apron slab.

The severity of the erosion damage created concern that another overflow event could undermine the concrete spillway chute and weir and ultimately endanger the integrity of the entire structure. As a result the Fort Worth District conducted a study of the project which resulted in the following recommendations:

- (a) The spillway should be modified to include an elongated concrete chute that terminated into a stilling basin.
- (b) The downstream face of the embankment which has been periodically subjected to erosion and sloughing, would be stabilized by constructing a berm using soils excavated for the spillway modification.
- (c) FM 2499 would be relocated to cross the existing spillway apron.

The Southwestern Division Office and the Office of the Chief of Engineers approved the recommendations and requested that a design memorandum detailing the proposed work be prepared. Design Memorandum No. 3 - Modification of Embankment and Spillway was published in June 1983 followed by the project plans and specifications in August 1983. The contract was awarded and construction began in November 1983 with a scheduled completion date of June 1985.



Fig. 2 - Damage resulting from the November 1981 flood

5. <u>Modification of the Spillway</u>. The existing spillway was cut in a relatively narrow saddle about 1500 feet left (northwest) of the left abutment of the dam. If consists of a 500-foot wide by 400-foot long approach channel cut in natural ground to approximate elevation 550, a 500-foot wide concrete ogee weir with a crest elevation of 560.0 connected to a 200-foot long concrete apron sloping at a 5 percent grade, and a 500-foot wide discharge channel cut in natural ground and terminating in a natural ravine about 900 feet from the end of the apron. A plan of the existing spillway is shown on Plate 4.

The spillway modification consisted of constructing a reinforced concrete chute and stilling basin immediately downstream of the existing spillway apron. The chute is 500 feet wide by 301 feet long and provides a transition from elevation 540.0 to the new stilling basin elevation 462.0 The stilling basin is 130 feet long and bordered on each side by 33-foot high vertical concrete walls. For a distance of 265 feet from the end of the stilling basin the 510-foot wide downstream channel is graded to elevation 465 and protected by rip-rap. The channel then slopes upward on a 1 vertical on 10 horizontal grade to intersection with natural ground.

6. <u>The Contract</u>. Pertinent information related to the contract is listed below:

Modification of Embankment and Spillway - Grapevine Lake

Contractor: Granite Construction Company, Watsonville, CA

Contract No.: DACW63-83-C-0160

Bid: \$9,561,342.50

Contract Award Date: 30 Sep 83

Notice to Proceed: 26 Oct 83

Work Completed: November 1985

Contractor Superintendent at Site: Edouard (Skip) Izac

- 7. Quality Control. Quality control for all phases of the contract was furnished by the Contractor. Mr. John Moran performed all quality control functions from the beginning of the work until 3 Jan 85. During the remainder of the contract quality control functions were performed by Mr. Ron Milan.
- 8. <u>Contract Supervision</u>. Work under this contract was performed under the immediate supervision of the District Engineer, U.S. Army Engineer District, Fort Worth, Texas. The Contracting Officer's representative for adminstration of the contract was Mr. James D. Leslie, Area Engineer, North Texas Area Office. Mr. Bill Niese served as Resident Engineer during construction.

II FOUNDATION EXPLORATIONS

- 1. Investigations Prior to Construction of the Existing Spillway.
- Geological investigations were conducted at the Grapevine Dam site as early as 1924. Much of the data collected during design and construction of the project, including original core boring logs and laboratory test results, are no longer available. A summary of some of this early data is found in the Definite Project Report, dated July 1947, which is available in SWFED-F.
- 2. Investigations Prior to Modification of the Spillway. Investigations for rehabilitation of the Grapevine Spillway began in December 1981, 2 months after the overtopping event. A total of 10 combination auger, fishtail, rock-bit and core borings were drilled to develop subsurface information. The borings included 302 linear feet of 4-and 6-inch core samples and 688 linear feet of auger, fish-tail and rock-bit borings. Electric logs were run in all but one of the borings to aid in stratigraphic correlation. Three bail-down/recovery tests were performed in selected borings in order to determine general ground-water conditions at the site. Locations of the borings and sections are shown on Plate 4. A centerline profile is shown on Plate 5, and Section 8-B, C-C, and D-D are presented on Plates 6, 7, and 8 respectively. Results of all investigations were presented in Design Memorandum No. 3 Modification of Embankment and Spillway Grapevine Lake, published in June 1983.
- 3. <u>Investigations During Construction</u>. No unanticipated foundation conditions or problems were encountered during construction that required additional subsurface investigations.

III GEOLOGY

1. Physiography and Regional Geology. Grapevine Dam and spillway are located within the Eastern Cross Timbers Section of the West Gulf Coastal Plain physiographic province. The Eastern Cross Timbers Section occurs as a relatively narrow belt of moderately rugged topography which trends north-south through the area generally reflecting the outcrop of the basal member of the Woodbine Formation of Upper Cretaceous Age. Regional dip of the strata is toward the southeast at a steeper slope than that of the land surface resulting in older strata being encountered as one travels northwest upstream from the dam. In the project area the Woodbine Formation reaches an estimated thickness of 320 feet and consists of an alternating series of sands, clays, shales, and weakly indurated sandstones. The areal geology map is presented on Plate 3.

2. Geology of the Spillway.

- (a) <u>Description of the Overburden</u>. Overburden in the vicinity of the Grapevine spillway consists of a thin mantle of residual soils resulting from the weathering of the sands and shales of the upper portion of the Woodbine Formation. Overburden exposed in the excavation slopes consists of fine-to-medium grained, loose to medium dense sand with varying amounts of silt, clay and gravel.
- (b) <u>Bedrock Stratigraphy and Lithology</u>. The Grapevine Spillway is founded within strata of the Woodbine Formation. Borings within

the limits of the existing spillway encountered a 5-foot thick layer of reddish-brown, massive, fine-grained, weakly cemented sandstone which served as the spillway floor immediately downstream from the concrete apron. Underlying the sandstone layer was approximately 40 feet of soft, often carbonaceous, dark gray to brown, massive-bedded, sandy shale with occasional thin interbeds of glauconitic sandstone. Lignitic seams were noted along some of the bedding planes. Below the shale section is a sequence of alternating soft to moderately hard, fine-grained, weakly to moderately cemented, thin-bedded sandstones and soft, sandy shales which continue down to and below the base of An increasing percentage of sandy material and the the excavation. occasional occurrence of thin, moderately hard to very hard, very fine-grained sandstone and siltstone layers were observed as the excavation deepened.

Gradational changes in the lithologic composition of the Woodbine strata are typically pronounced, often changing from sandy shale to shaly sand or sandstone within a few feet. The lithology shown on the geologic map (Plate 9), generally classifies the materials according to their dominant composition. See Plates 5 through 8 for geologic profile and sections.

(c) <u>Bedrock Structure</u>. The Woodbine strata in the spillway area dip toward the southeast at a rate of about 100 feet per mile. No major faulting or folding was observed within the spillway excavation limits. Some minor jointing and fracturing was observed during the course of the excavation down to elevation 495; below this elevation

the strata was essentially free of structural discontinuities. Individual layers of competent material were sometimes separated by bedding planes of weaker material, often resulting in some minor overexcavation in areas where finished grade occurred within the more competent layers.

- (d) <u>Weathering</u>. Weathering of strata within the Woodbine Formation is generally recognized by the change in color of the materials from gray when unweathered to light brown or yellow when weathered. This weathering reaction is caused by oxidation of the iron within the highly ferruginous formation. Shales are generally altered to the consistency of stiff clay, while sandstones tend to become indurated, as was the case with the 5-foot thick sandstone layer exposed on the spillway floor. Since the sandstone on the floor of the spillway had only been exposed to the weathering processes for the period since original construction in 1952, weathering was apparent only within 3 to 5 feet of the surface. In the slopes of the spillway excavation, the thickness of the weathered zone was generally from 10 to 15 feet. The spillway was founded entirely within unweathered strata.
- (e) <u>Ground Water</u>. Ground water encountered during the course of the spillway excavation was minor and was adequately controlled using collector ditches and sump pumps. Minor amounts of ground water leaked out of the overburden on the upper slopes of the excavation. The amount of seepage and number of seepage areas varied according to the amount of rainfall. During dry periods there were only 3 seepage areas which continued to produce water. The 3 areas are shown on Plate 9.

Individual seepage points in the Woodbine Formation strata beneath the spillway structure were rarely detected during the course of the excavation because of the small amount of flow and the short time period that the surface was exposed. However, as the excavation progressed downward through the increasingly sandy Woodbine strata, reaching the base of the 1 vertical on 3.5 horizontal slope, water exiting from the sand filter blanket gave evidence of the collective seepage emitting from the foundation strata. The amount of seepage from any one area along the filter blanket generally amounted to only a few gallons per minute, only slightly hindering the cleaning of the freshly excavated surfaces downslope from the filter blanket.

After the excavation reached the stilling basin level the Contractor installed a collector well with collector ditches to care for both surface water and ground water entering the excavation. The location of the collector well is shown on Plate 9. Details of the collector well are described in Dewatering Provisions, Section V-2 of this report.

3. Engineering Characteristics of the Overburden Materials. All foundation investigation borings were located within the limits of the existing spillway where the overburden had been removed during original construction. As a result, no overburden samples were collected during the investigations for laboratory testing. Based on original project design values, the following design parameters were adopted by the Geotechnical Branch, Soils Design and Dam Safety Sections for the overburden materials:

Unit Weight	R - strength
moist - 125 pcf	c - 0.5 tsf
saturated - 130 pcf	0 - 16 degrees
Q - strength	S - strength
c - 1.0 tsf	c - 0.1 tsf
0 - 5 degrees	0 - 20 degrees

Overburden materials located outside the limits of the existing spillway, but within the limits of the new spillway excavation were used as select fill in constructing a berm on the downstream face of the main embankment under this contract.

4. <u>Engineering Characteristics of the Primary Materials</u>. Laboratory testing of primary materials was performed on core samples obtained from borings 8A6C-602 and 8A6C-603. A summary of the test results is presented on Plates 15 thru 17.

The results of laboratory testing indicate a slight variation in the strength and character of the Woodbine materials with depth. Therefore, the following design parameters were adopted for the primary materials:

Upper Primary Materials

Unit Weight	R - strength	
moist - 135 pcf	c - 0.2 tsf	
saturated - 140 pcf	0 - 30 degrees	
Q - strength	S - strength	
c - 0.7 tsf	c - 0 tsf	
0 - 25 degrees	0 - 30 degrees	

Lower Primary Materials

Unit Weight	R - strength
moist - 140 pcf	c - 0.2 tsf
saturated - 145 pcf	0 - 30 degrees
Q - strength	S - strength
c - 0.7 tsf	c - 0.2 tsf
0 - 25 degrees	0 - 30 degrees

5. <u>Unusual or Unanticipated Conditions</u>. There were no unusual or unanticipated conditions encountered that adversely affected the construction of the Grapevine Spillway.

The discovery of an isolated \pm 1-foot thick limestone layer approximately 220 feet left of centerline station 14 \pm 20 was unexpected. (limestone was not observed in any of the samples retreived during subsurface investigations). The presence of limestone is unusual, though not unprecedented within the Woodbine Formation. The occurrence of the limestone did not affect the excavation phase of the project, but it was the basis of a claim by the Contractor citing the extra time required to drill rock anchor holes.

IV SPECIAL DESIGN CONSIDERATIONS

- 1. During design of the spillway special consideration was given to the fact that the spillway is an active spillway for an existing reservoir with the possibility of engagement during the period of construction. Operation of the spillway during construction could have results ranging from lost construction time to catastrophic loss of the entire spillway. Although this fact did not alter the design of the spillway, special precautions were undertaken during construction to reduce the risk of spillway engagement and resulting damage. These precautions include the following:
- (a) Sandbags were placed on the existing spillway weir raising the spillway crest from 560.0 to 562.5, thus increasing the computed spillway operation frequency from 100 years to approximately 270 years.
- (b) A lower reservoir elevation was maintained during construction through the cooperation of local water supply users who responded to a letter request by CE to increase their water usage from Grapevine Lake when the reservoir elevation was above elevation 528 NGVD (about 75 percent of normal conservation pool).
- (c) And finally, the amount of unprotected excavated surface was kept to a minimum by requiring the excavation and concrete placement to be staged into coordinated phases of work so that concrete placement would closely follow the deepening excavated surface.
- 2. Due to the proximity of the existing reservoir to the proposed spillway excavation, special consideration was given to ground water

during design of the project. There was early concern that the Woodbine Formation, which often has the capability of transporting and producing significant amounts of ground water, could transmit water to the excavation directly from the reservoir. However, the results of investigations in the spillway area indicated that the permeabilities of the Woodbine Formation sands were very low and that any ground water entering into the excavation could be controlled by a system of ditches and sump pumps.

V EXCAVATION PROCEDURES

- 1. Excavation Grades. Actual foundation conditions encountered during excavation for the rehabilitation of the Grapevine Spillway were essentially as described in the subsurface data presented in the contract plans and specifications. The design slopes in the overburden and primary materials were achieved and maintained generally without difficulty. Minor concerns which developed in the excavation slopes during construction were the low resistance of the material in the overburden slopes to erosion, and one minor slide which occurred in a vertically excavated shale face. Some minor variations (over-Final crossexcavation) from the designed grade lines occurred. sections on the excavation slopes were taken by the Contractor's survey The CE geologist, assisted by the Contractor's survey team, team. made all measurements of final excavation grade and recorded the foundation conditions below the new spillway structure. Final excavation grades below the spillway structure are shown on Plate 10. As-built centerline geologic profile and geologic section are presented on Plate 11 and Plate 12 respectively.
- 2. <u>Dewatering Provisions</u>. No serious ground-water problems were encountered in the spillway excavation. Perched water flow from the overburden slopes was the primary source of ground water within the excavation. Seepage from the exposed Woodbine strata in the excavation slopes was very minor, usually drying up before reaching the base of the slope. Ground water flowing from the excavation slopes was

controlled using collector ditches and sump pumps. The locations of ground water exit points are shown on the As-Built Geologic Maps on Plates 9 and 10.

For the most part the excavation of materials and the subsequent backfill of filter sand beneath the structure took place in the dry. Only an occasional small seep of water was observed in the Woodbine strata underlying the spillway structure during the brief periods between excavation and backfill that the surface was exposed. As the excavation approached the base of the 1V on 3.5H slope beneath the structure the accumulative water produced by the seeps became noticeable. Seepage water draining from the sand filter blanket trickled downslope and hindered the cleaning of the exposed sections of the foundation.

Surface water, i.e. run-off from rain, was a more difficult problem. The relatively large drainage area of the excavation combined with the highly erosive character of the excavation slopes caused heavy siltation in the work area even after moderate rains. Considerable construction time was lost while the work area, which normally was near the lower part of the excavation, was unwatered and cleaned of silt.

The Contractor installed a collector well in the base of the excavation as it neared final grade. A system of collector ditches intercepted the surface run-off and channeled it to the collector well for removal. The location of the collector well is shown on Plate 9. The well was equipped with a 6-inch 58 hp Flyght pump capable of pumping

800 gallons of water per minute from the well location to the edge of the excavation (aproximately 60 ft head). However, it was estimated that, with the heavy silt load, the actual pumping rate was about 400 to 500 gallons per minute. During dry periods the pump was operated intermittently - once every two to three days - to handle "nuisance water" exiting from the sand blanket. A 6-inch diesel pump supplemented pumping after rain storms.

- 3. Overburden Excavation. Overburden materials in the spillway excavation consist of tan to reddish-brown fine-grained sand mixed with varying amounts of clay, silt, and gravel as previously described. Within the limits of the old spillway the overburden had been removed during construction leaving only primary strata exposed on the spillway floor. Excavation for the new spillway began in April 1984. Overburden materials, where present, were excavated using Caterpillar scrapers pushed by Caterpillar C6 and D8 bulldozers. Suitable overburden materials removed from the spillway excavation were used as fill in a berm being constructed on the downstream face of the main embankment as part of the same construction contract.
- 4. <u>Rock Excavation</u>. Primary material removed from the spillway excavation ranged from weathered sand and clay, to unweathered, sandy, soft shale, and soft to hard fine-grained sandstone. The methods used to excavated the primary material changed as the excavation neared final grade. The following methods were employed:
- (a) Bulk excavation of the primary materials was accomplished in the same manner as the excavation of the overburden materials, i.e.,

Caterpillar scrapers pushed by D6 and D8 bulldozers (See Figure 3). Ripper equipped dozers plowed and loosened the material prior to removal. Most of this material was suitable for use as fill material in embankment berm. That material which was not suitable, either due to the presence of large pieces of sandstone or too much sand, was spoiled in on-site waste areas.

- (b) Bulk excavations were halted a minimum of 2 feet above final grade. Final grade surfaces were required to be covered within 4 hours of excavation. Excavation of the final 2+ feet of primary material in the areas beneath the spillway structure was accomplished with a Warner Swassey Model G-1000 Gradall (track-mounted), and a Catapillar Model 235 backhoe. As shown on Figure 4, the Gradall, with its wide, smooth-edged bucket was used to cut the flat surfaces to final grade, whereas the backhoe, with a deeper bucket equipped with 6-inch teeth, was more efficient at cutting ditches and at breaking through the moderately hard sandstone layers that were occasionally encountered. No blasting was required for any of the excavation or handling of materials during this project.
- 5. Overexcavation. A significant amount of overexcavation occurred during this project. The amount of overexcavation can be estimated by the amount of overrun in the sand required to construct the filter blanket between the excavated surface and the protective concrete slab beneath the structure. Using the designed thickness of the filter blanket, 6 inches, the estimated amount of sand required was 5465 cubic yards. Records show that 9134 cubic yards of sand were delivered to

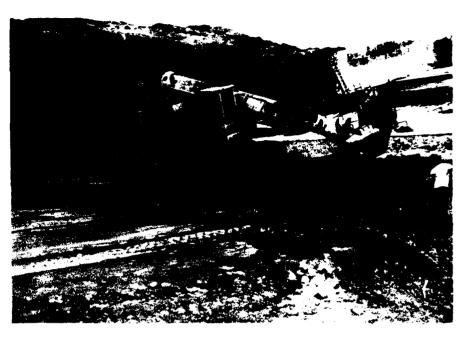


Fig. 3 - Bulk excavation down to grade plus a minimum of 2 feet is accomplished with scrapers pushed by bulldozers

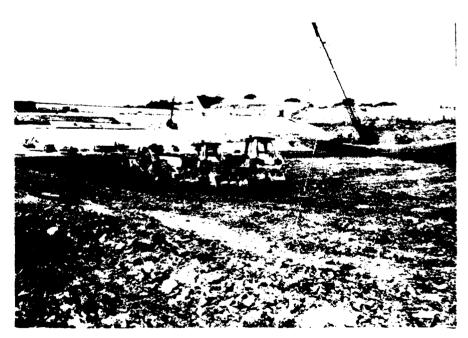


Fig. 4 - Neat-line excavation is accomplished with Gradall equipped with straight-edged bucket

the site. Although it is estimated that as much as 20 percent of the overrun was due to waste, there were also numerous occasions when the excavation surface was measured in excess of a foot below grade. The following factors resulted in overexcavation:

- (a) One factor was the angle or slope of the excavation. Past experience has shown that excavating through horizontally layered strata at an angle is very difficult to master even with experienced equipment operators. The horizontal layers usually break unevenly, leaving a stair-step appearance, especially if their hardness is inconsistent, as was the case in this excavation.
- (b) Another factor contributing to overexcavation was the tendency of the Contractor to attempt to excavate to grade and backfill very large areas each day. Contract specifications required that when excavating in primary material, the exposed surface was to be cleaned and covered with backfill (either filter sand or protective concrete) within 4 hours of achieving final grade. In order to excavate, clean and cover larger areas within the required time frame the accuracy of excavating was sometimes sacrificed, resulting in overexcavation.
- (c) A minor amount of overexcavation was caused by the presence of bedrock weaknesses such as jointing, fracturing, or soft pockets. The locations of these areas are shown on the Structure Foundation Map, Plate 10. Excavation in these areas typically resulted in the material breaking out irregularly, leaving a depression or a vertical face. Another example was the rock breaking out along a softer,

weaker horizontal bedding plane which could be up to several inches below the desired grade.

In areas where overexcavation was the direct result of naturally occurring weaknesses in the foundation bedrock, the Contractor was paid for the extra amount of excavation and backfill. The quantities were measured and agreed upon by representatives of the Government and the Contractor immediately after excavation and before placement of backfill. Under this agreement the Government paid for a total of 354 cubic yards of extra sand, and 61 cubic yards of extra concrete.

- 6. <u>Foundation Preparation</u>. Preliminary test results indicated the need to minimize the exposure time of the primary material in order to retard change in moisture content and subsequent deterioration. A minimum of 2 feet of undisturbed primary protective cover was left on all rock foundation surfaces for subsequent removal immediately prior to backfill with filter sand or protective concrete.
- (a) Foundations Beneath the Structure. Each day the final 2 + feet of primary material was excavated from an area using the Gradall or the backhoe. Upon achieving final grade, all loose, drummy, or otherwise unsatisfactory rock was removed and the surface was cleaned using compressed air. Figures 14 thru 32 show typical foundation surfaces. While the surface was being cleaned the Contractor's survey team assisted the CE geologist in taking final grade cross-sections and mapping any geologic features in the foundation. Immediately after the cleaning and mapping were completed, and the foundation was

approved by the inspecting geologist, Aerospray 70, a resin-type sealer manufactured by the American Cynamid Company, Wayne, New Jersey, was mechanically sprayed onto the foundation surface. The surface was then covered with either filter sand in the area beneath the spillway floor, or protective concrete in the area beneath the spillway training walls. A complete record of foundation approval is presented on Plate 13.

The use of Aerospray 70 was ineffective in areas of predominantly sand or sandy material. It was observed that in sandy material, the Aerospray mixture actually penetrated and softened or loosened the top \pm 1-inch of material, making the surface soft and slippery. The Aerospray was effective in the shaly zones of the foundation. Therefore, the decision whether or not to use the Aerospray was made on a daily basis by the CE geologist, depending on the type of material exposed on the excavation surface.

(b) Foundations Adjacent to the Structure. Foundations adjacent to the structure include unweathered strata of the Woodbine Formation. The excavation slopes beyond the limits of the spillway structure foundation were essentially excavated to final grade during the initial spillway excavation. Primary material immediately adjacent to the outside toe of the training walls was excavated to a 1 vertical on 1 horizontal slope and allowed to stand during the period of construction. Adjacent to each wall the 1 vertical on 1 horizontal slope came up to a specified height, then changed to a 1 vertical on 3.5 horizontal slope to the top of the excavation. After the training walls were

completed, non-expansive material was placed between the training walls and the 1 vertical on 1 horizontal slope. Before placement of fill, the slope was hand-cleaned of loose, deteriorated, or otherwise unsatisfactory materials. Figure 33 shows an area of the 1 vertical on 1 horizontal slope being backfilled with non-expansive material.

- (c) Overburden. Overburden materials exposed in the excavation slopes are shown on Plate 9. Horizontal and vertical limits of the overburden are shown on the cross-section on Plate 12. No backfill occurred adjacent to overburden materials. Overburden materials exposed in the slopes were covered with topsoil and turf to protect against erosion.
- 7. <u>Safety</u>. The slopes of the excavation were designed so that there would be no requirement for protection against slides and rock falls within the excavation. However, one minor slide did occur in a nearly vertical shale face about 300 feet left of centerline at station 14 + 50. (See Figure 6) After a significant weekend rain it was discovered that about 20 cubic yards of material had fallen down the slope, possibly the result of water entering an isolated zone of jointing behind the shale mass. Fortunately there were no workmen or equipment immediately below the slide area at the time of occurrence. To preclude future slope stability problems the Contractor was directed to lower the top of the slope as the excavation deepened, thereby maintaining a decreased standing height. The remainder of the excavation slopes remained stable throughout the construction period.



Fig.5 - Parabolic-shaped slab at top of spillway slope - note collars placed at rock anchor locations



Fig.6 - Slide area shown in upper center portion of photo - note nearly vertical slopes

VI FOUNDATION ANCHORS

- 1. <u>General</u>. Permanent foundation anchors were installed in the existing spillway apron at Grapevine Dam and in the newly constructed chute and stilling basin. A total of 3549 foundation anchors were installed to a minimum depth of 16 feet below the surface of the apron slab in the existing section and the protective concrete slab in the new section. A plan of rock-anchor installation is presented on Plate 14.
- 2. Equipment. The 6-inch diameter holes for the foundation anchors were drilled using a Gardner-Denver RDC-16B track-mounted pneumatic drill, shown on Figure 7. Two types of bits were used for drilling: The majority of drilling was done using a 5½-inch drag bit in the soft shales, clays and sandstones; and, a 6-inch Varel Tri-cone rock-bit was used to penetrate the moderately hard to hard sandstone layers which were encountered. The anchors consisted of No. 11 rebar bent in an L-shape. The grout mixture placed around the anchors was mixed at a commercial off-site batch plant and delivered in ready-mix trucks. (See Figure 9) The grout was dumped into a hopper attached to a side-winder pump and subsequently pumped into the holes through a 1¼-inch ID flexible hose.
- 3. <u>Grout Mix Design</u>. One cubic yard of grout contained the following ingredients:

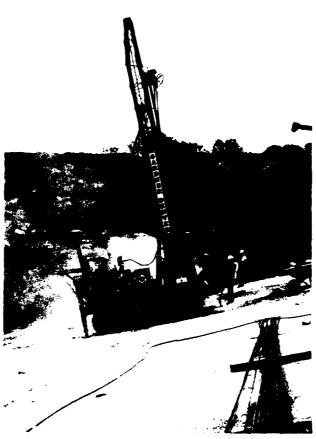


Fig. 7 - Anchor holes being drilled with track-mounted pneumatic drill



Fig. 8 - Anchor bars in place and ready for grouting

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Fig.9 - Grout arrives at site and is dumped into hopper and pumped to hole locations $% \left(1\right) =\left(1\right) +\left(1\right$



Fig.10 - Grout being placed in bottom of hole through $1^{\rm L}{\rm c}{\rm -inch}$ ID flexible rubber hose

27.000 cf

4. Procedure. Work on the Grapevine Spillway was scheduled so that the drilling and installation of foundation anchors could be accomplished simultaneously with other phases of construction. All of the anchors were installed perpendicular to the spillway structural concrete slab. Holes for installing the anchors were drilled through 6-inch diameter collars installed through the protective concrete slab and filter blanket. The anchor holes were drilled 15 feet into the foundation bedrock. Upon reaching the required depth the holes were blown clean using compressed air and tightly plugged until the subsequent insertion of anchor bars and grout. The normal procedure was to drill and plug approximately 50 anchor holes, insert the anchor bars, and place grout, all within 2 to 3 consecutive days. After the anchor bars were fixed in the holes at the correct elevation the grout mixture was pumped through a 11/4-inch ID flexible rubber hose extending to the bottom of the hole (Figure 10). Pumping continued until pure grout returned to the surface, indicating the hole was filled. hose was then withdrawn from the hole while pumping continued. The grout in the hole was then vibrated from the bottom of the hole up (Figure 11). Finally, after vibrating was completed, the hole was topped off with more grout, completing the installation.

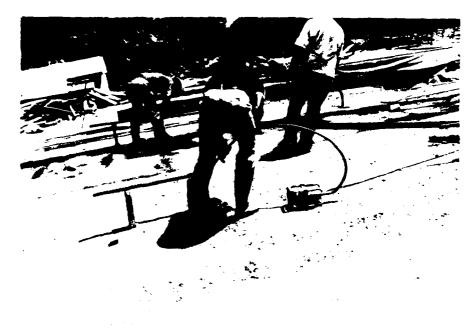


Fig.11 - Grout being vibrated in the hole

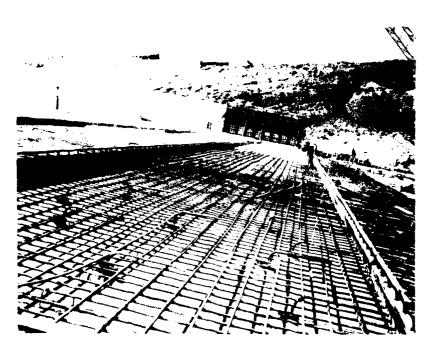


Fig.12 - Anchor bars and steel in place ready for concrete

5. <u>Modification</u>. In accordance with the Value Engineering Incentive Clause of the contract, the Contractor submitted two proposals to modify the rock anchor design and installation. The first proposal was to eliminate the ½-inch grout tube attached parallel to each anchor through which grout would be pumped causing the hole to be filled with grout from the bottom up. Instead, grout would be pumped to the bottom of the hole through a ½-inch steel pipe which would be retracted as the hole filled with grout. The second proposal was to reduce the number of spacers fixed to each anchor from four to two.

Both of the proposals were accepted by the SWF Value Engineering Officer, resulting in Modification No. P00005, D0-C0612 being issued on September 30, 1983. The net savings to the Government was \$7,296.

After installation of the rock anchors began, the Contractor requested and was granted approval to fill the grout holes through a flexible hose, as described above, rather than through a steel pipe.

6. <u>Pull-Out Tests</u>. Two rock anchors were installed on February 8, 1984, for the purpose of conducting pull-out tests. Both were installed at design grade near the centerline of the spillway at approximate station 12 + 80, about 50 feet downstream from the end of the existing spillway apron. The pull-out tests were performed by Southwestern Laboratories' personnel. The initial tests conducted on Feb 23-24, 1984, were unsuccessful because of problems with the jack and jack support. The same anchor bars were retested on March 8, 1984, with successful results. The anchors were stressed to 45 tons during which

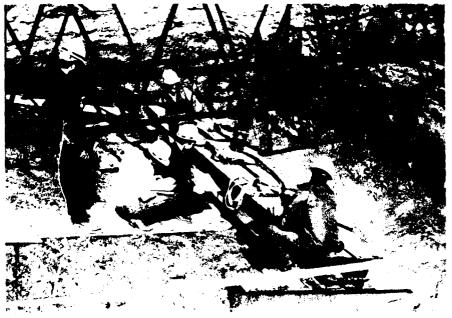


Fig. 13 - Pull-out test in progress

the maximum deformation observed was 0.551 inch. Figure 13 shows the pull-out tests in progress.

As a result of this test it was concluded that the design for the spillway slab anchors was satisfactory, and the Contractor was given authorization to proceed with the fabrication and installation of the rock anchors based on the design given in the contract plans and specifications. A complete record of the pull-out test data is on file in the SWF Design Branch, Structural Section.

VII POSSIBLE FUTURE PROBLEMS

1. <u>Observations</u>. There were no unanticipated foundation conditions discovered during construction of the Grapevine Spillway Modification which would pose a threat to the stability of the structure. All foundation surfaces were stable and sufficiently competent as anticipated in the design, and remained so until covered by filter sand or protective concrete.

The materials exposed in the upper portion of the excavation are highly erodible in nature. The establishment and maintenance of a good turf zone will be required in this area in order to prevent severe erosional damage and subsequent heavy siltation over the spillway floor.

The channel downstream from the new spillway is founded in materials varying from loose clayey sand to soft to moderately hard, very fine-grained, weakly to moderately cemented sandstone. The channel will suffer severe erosional damage in the event of a major flow event. Measures to control erosion in the spillway discharge channel should be considered.

2. <u>Future Considerations</u>. The excavation of a 1 horizontal on 4 vertical slope, as required in the excavation for the spillway end sill, is very difficult to achieve. Normally, when excavating in soft materials where line drilling would not be required, a Contractor will use a backhoe, which will result in a rectangular-shaped ditch, as

was the case in this project (see Figure 32). Consideration should be given to designing a rectangular-shaped end sill excavation with a typical bottom width conforming to the width of a typical backhoe bucket.



Fig. 14 - Exposed foundation surface - 25 April 1984



Fig. 15 - Exposed foundation surface - 9 May 1984



Fig. 16 - Exposed foundation surface - 9 May 1984



Fig. 17 - Exposed foundation surface - 25 June 1984



Fig. 18 - Exposed foundation surface - 10 July 1984



Fig. 19 - Exposed foundation surface - 10 July 1984



Fig. 20 - Exposed foundation surface - 18 July 1984



Fig. 21 - Exposed foundation surface - 25 July 1984



Fig. 22 - Excavation for cut off wall - 28 June 1984

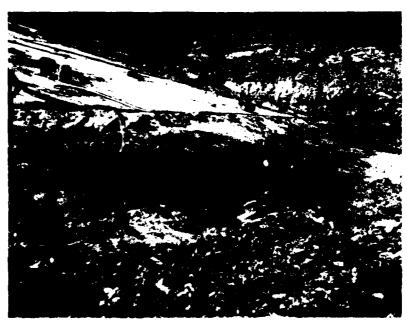


Fig. 23 - Exposed foundation surface - 10 September 1984



Fig. 24 - Exposed foundation surface - 10 September 1984



Fig. 25 - Exposed foundation surface - 17 September 1984



Fig. 26 - Exposed foundation surface - 9 October 1984



Fig. 27 - Exposed foundation surface - 9 October 1984

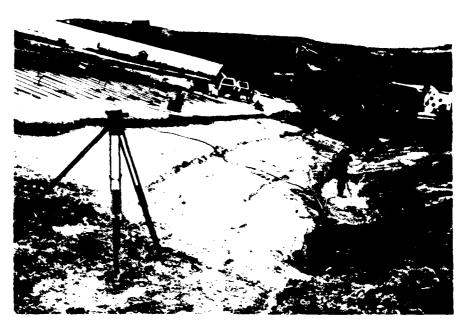


Fig. 28 - Exposed foundation surface - 20 November 1984



Fig. 29 - Exposed foundation surface - 6 March 1985



Fig. 30 - Exposed foundation surface - 6 March 1985



Fig. 31 - Exposed foundation surface - 7 March 1985



Fig. 32 - End sill excavation - 5 April 198 $^{\circ}$

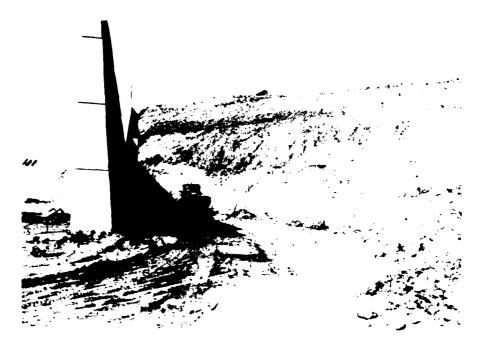
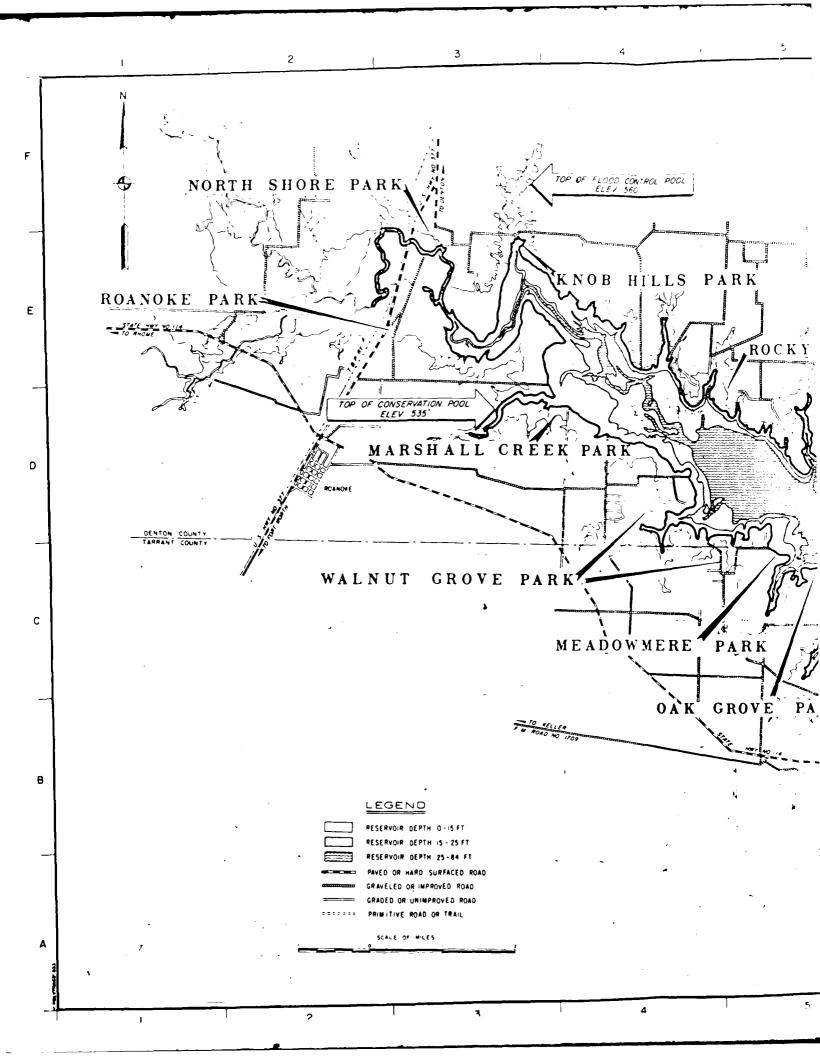
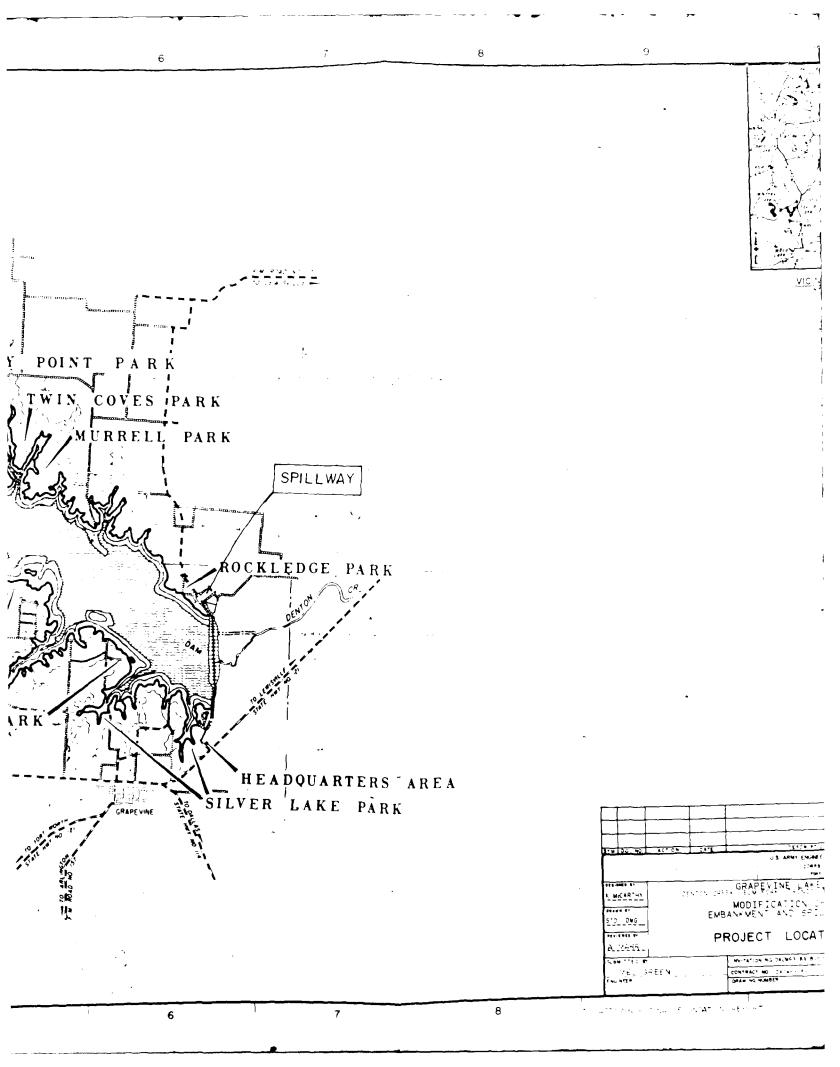
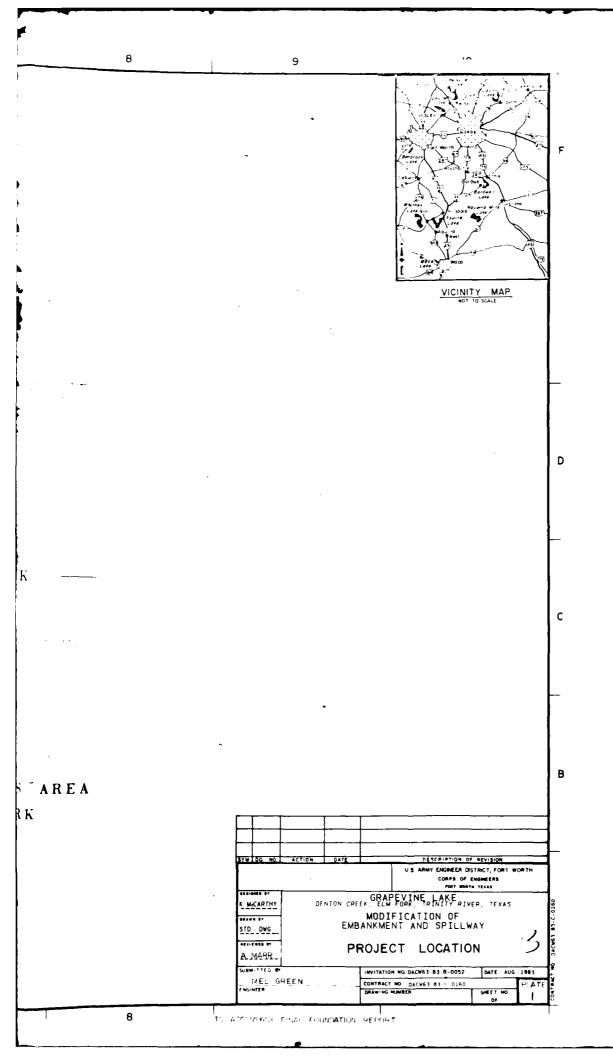
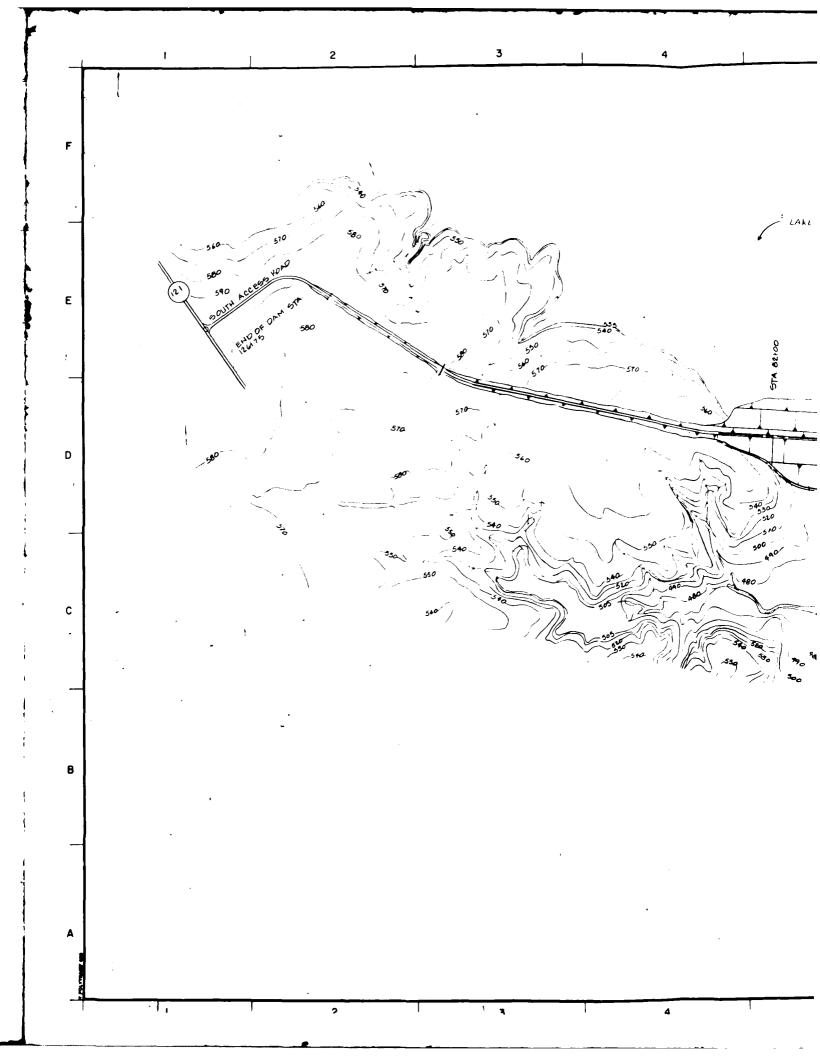


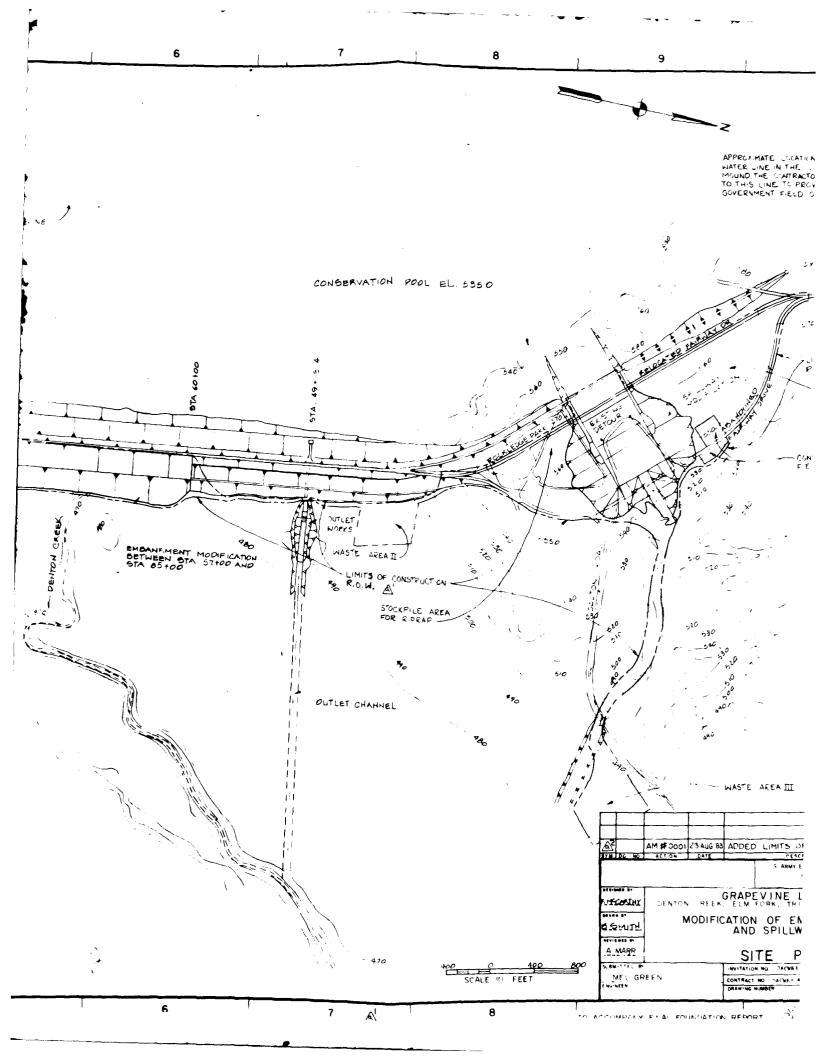
Fig. 33 - Placement of nonexpansive backfill between training wall and excavation slope 46

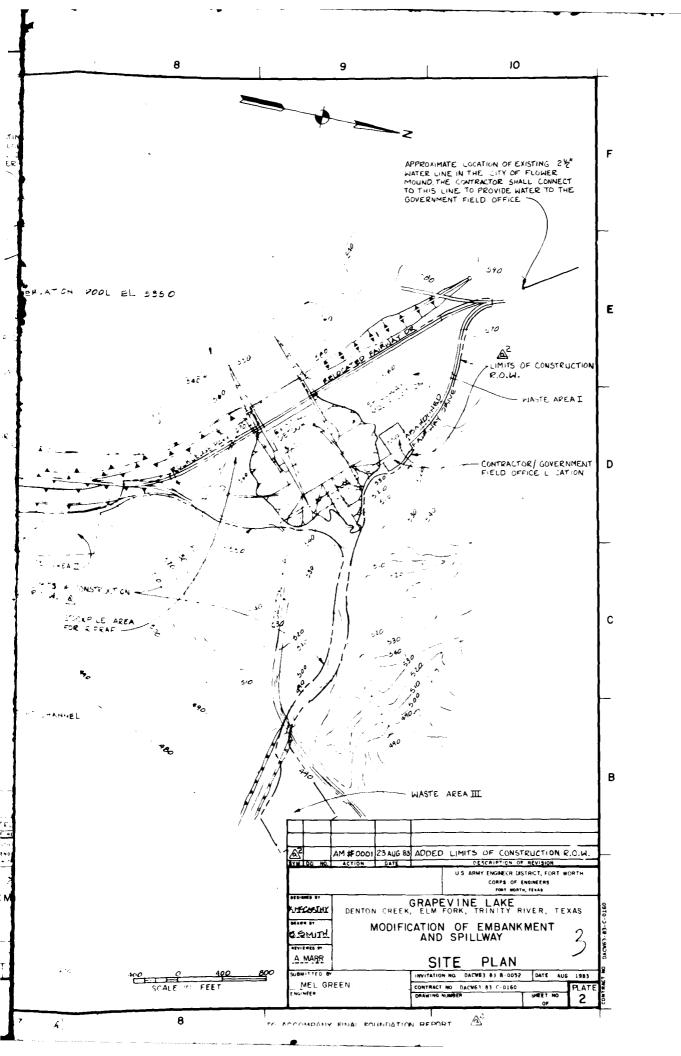




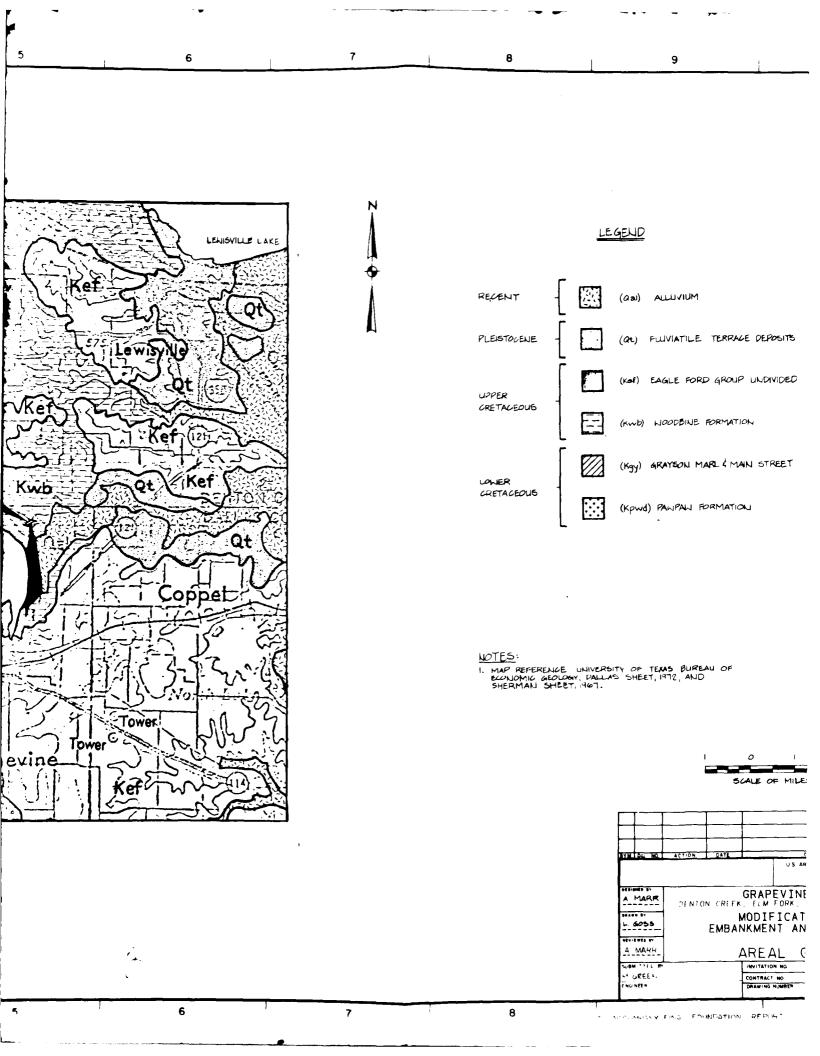


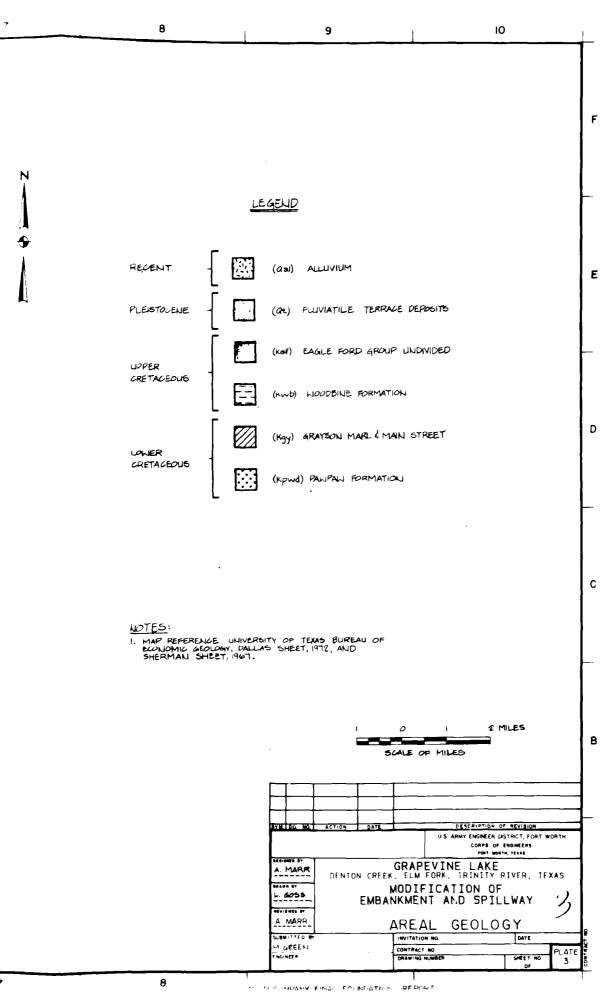


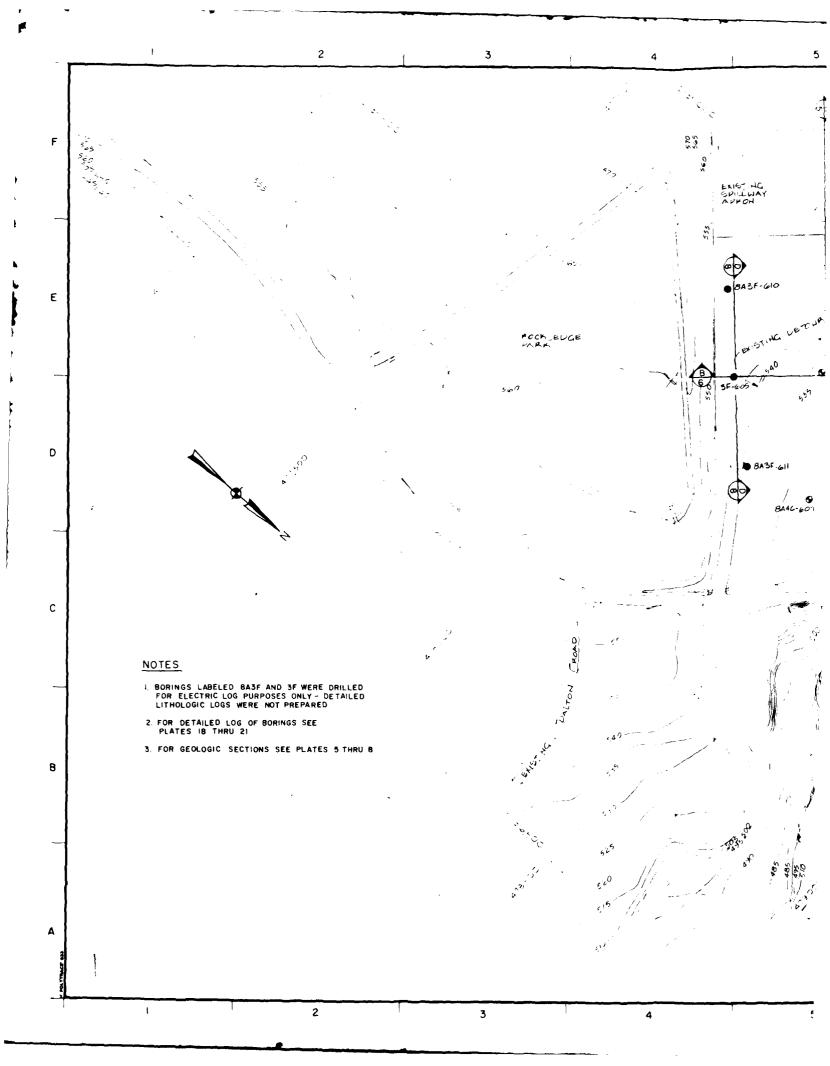


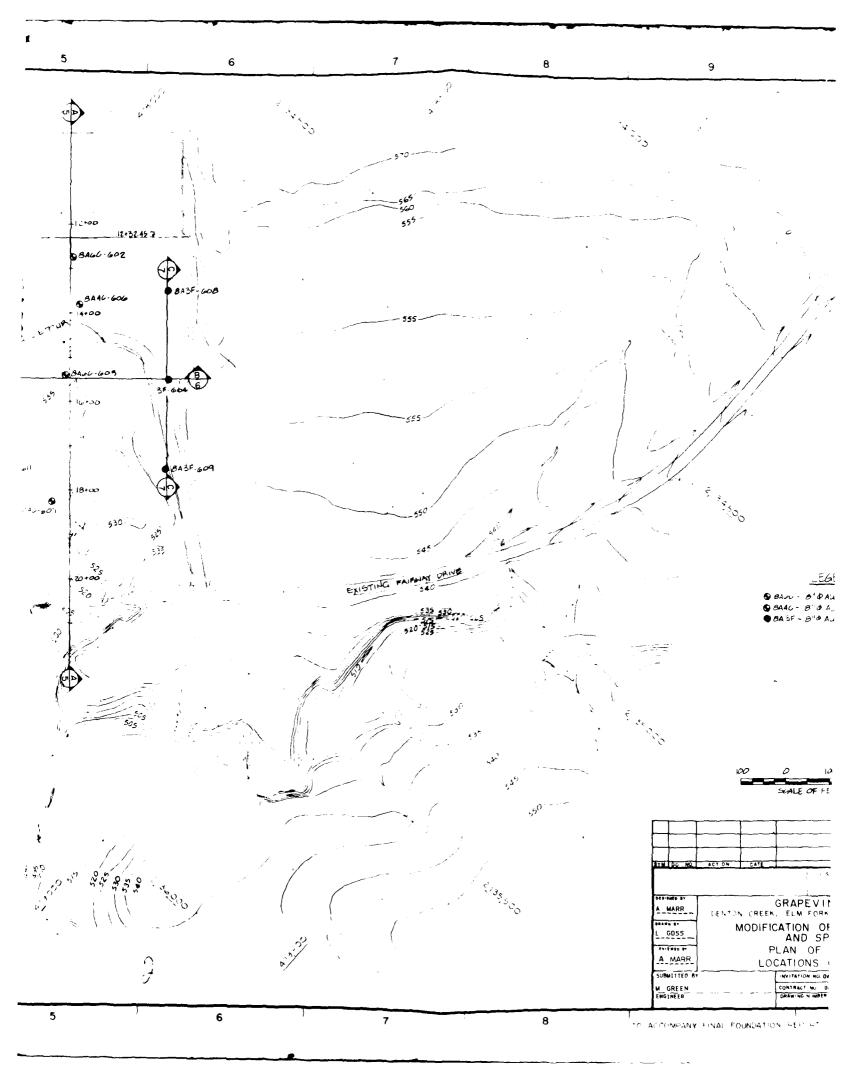


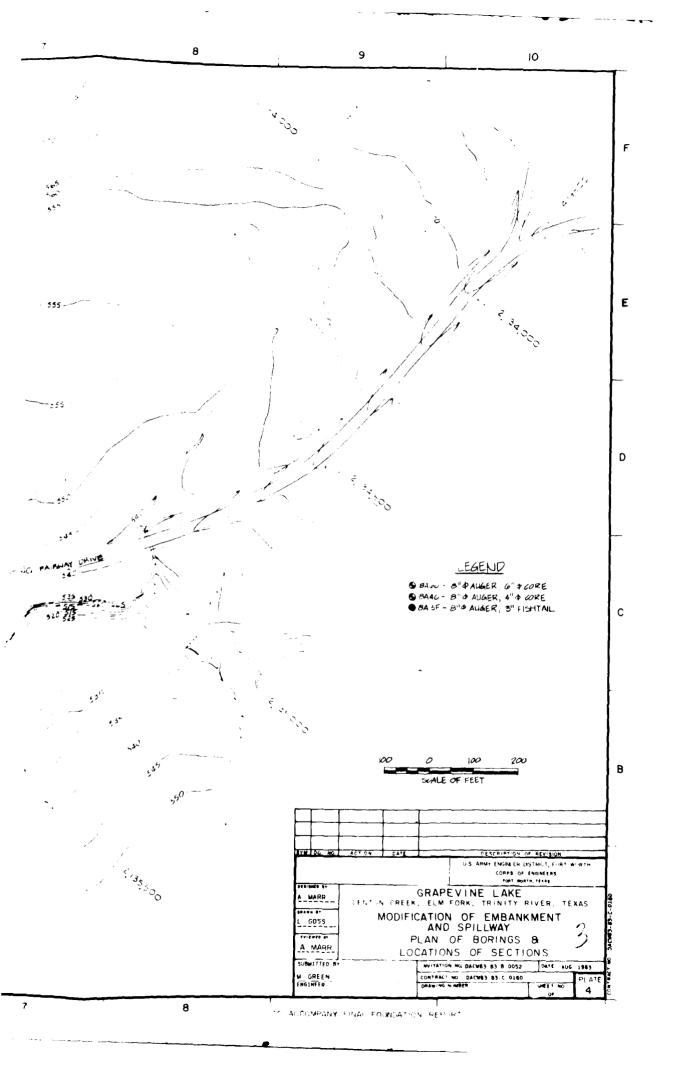
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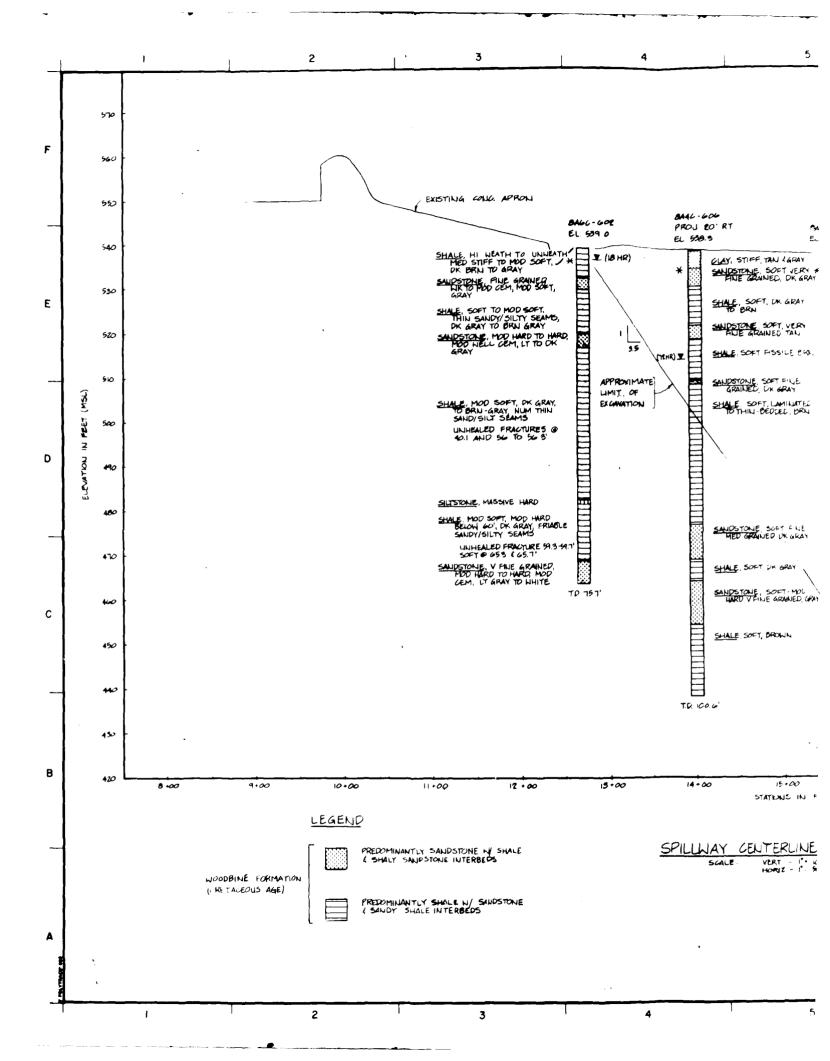


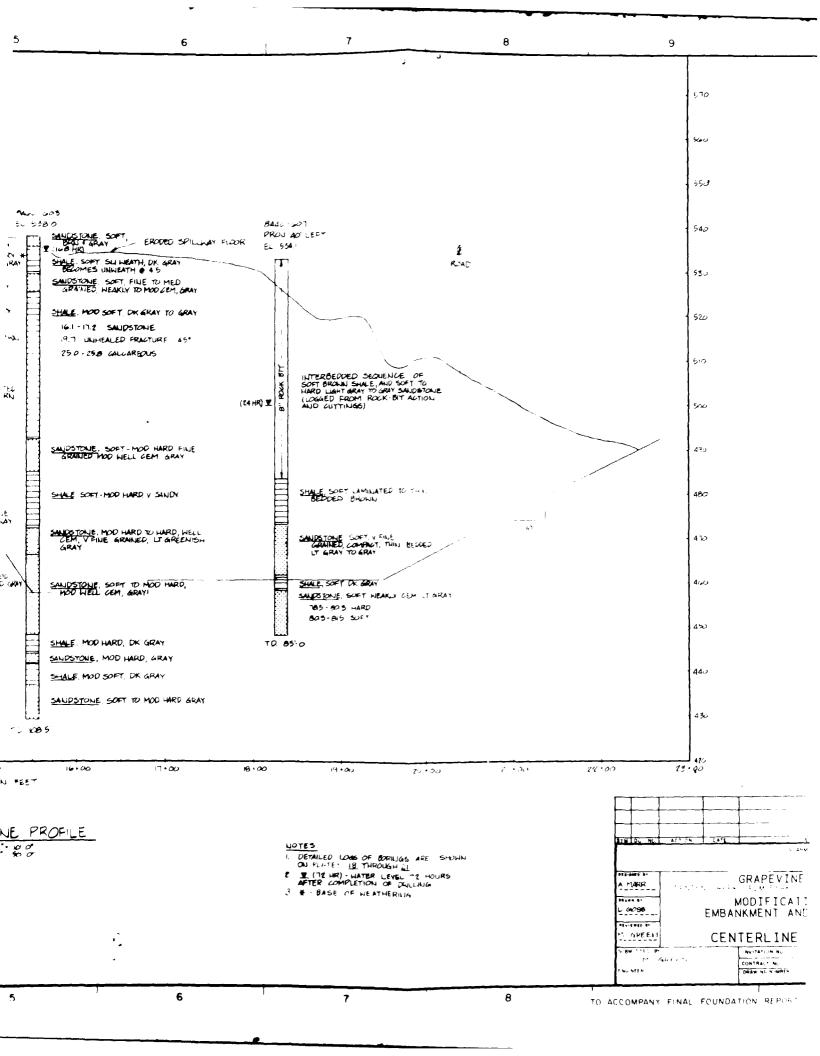


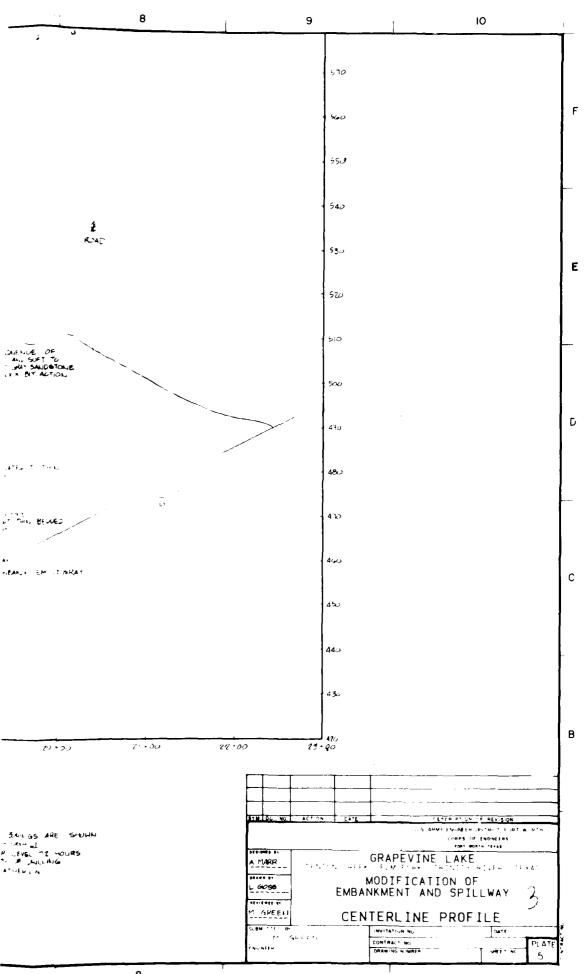


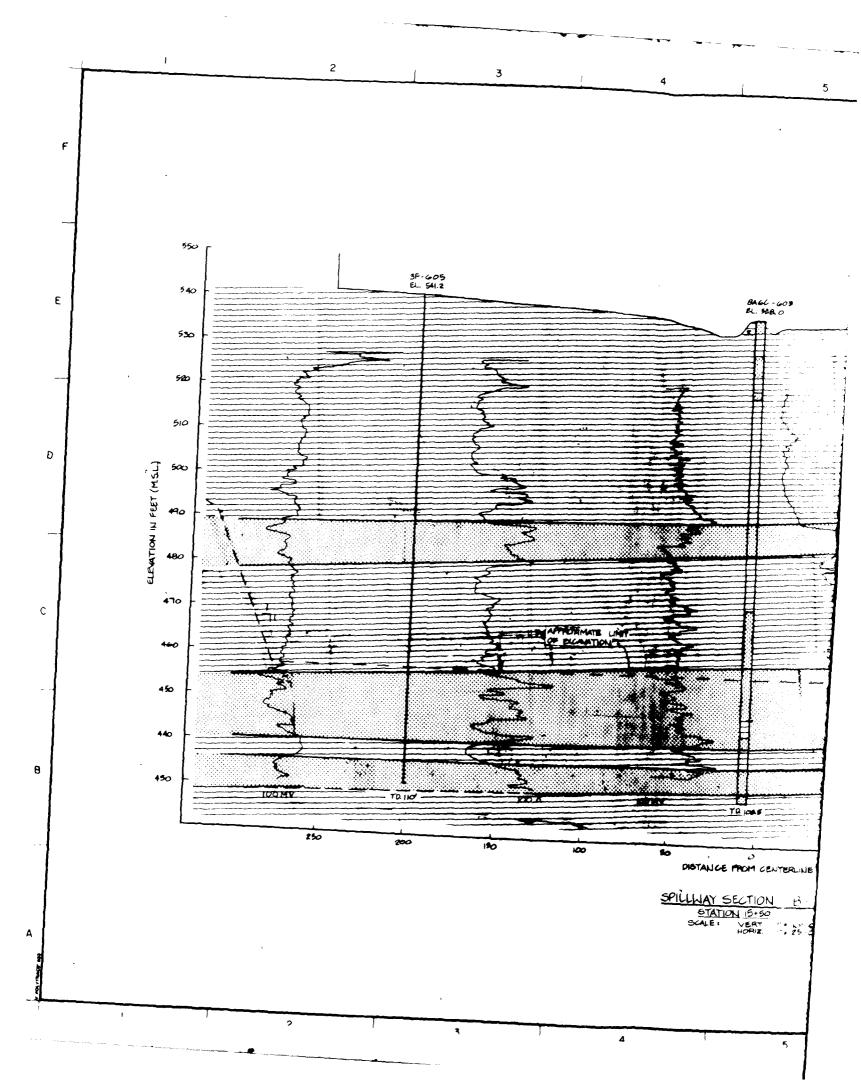


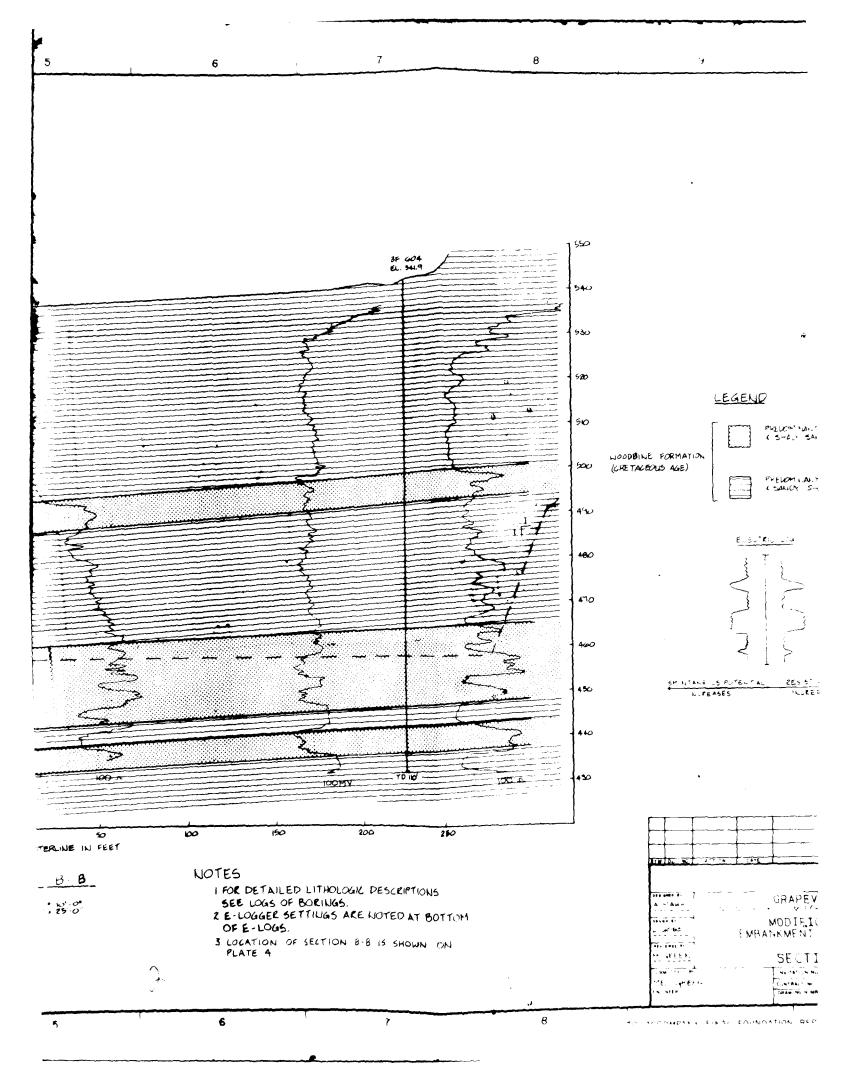


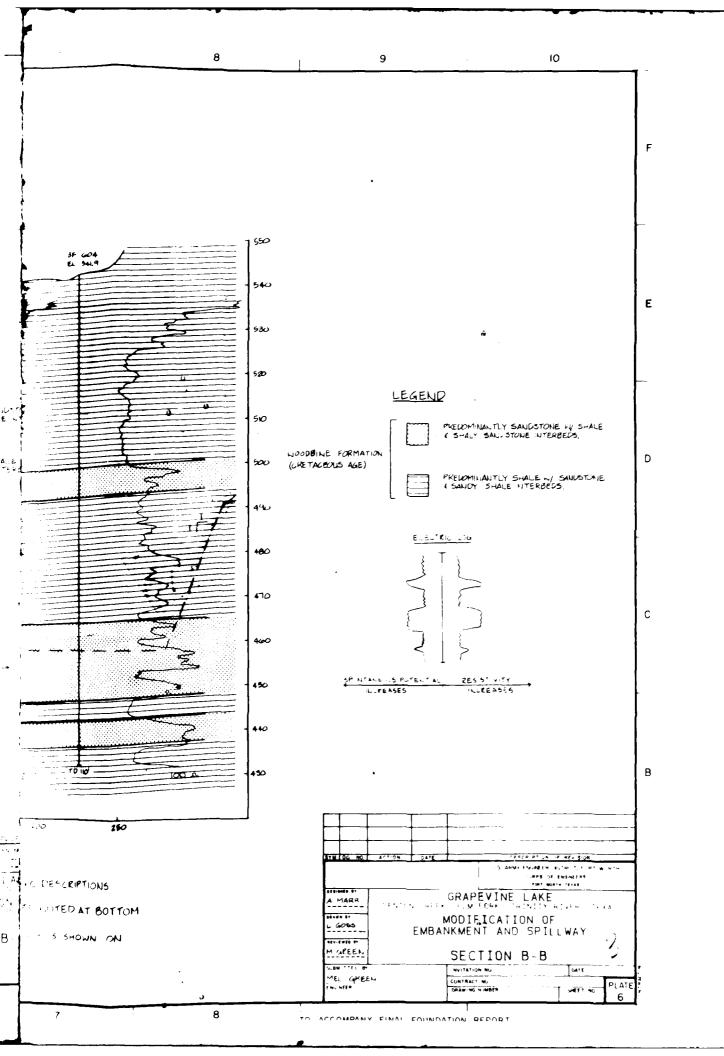


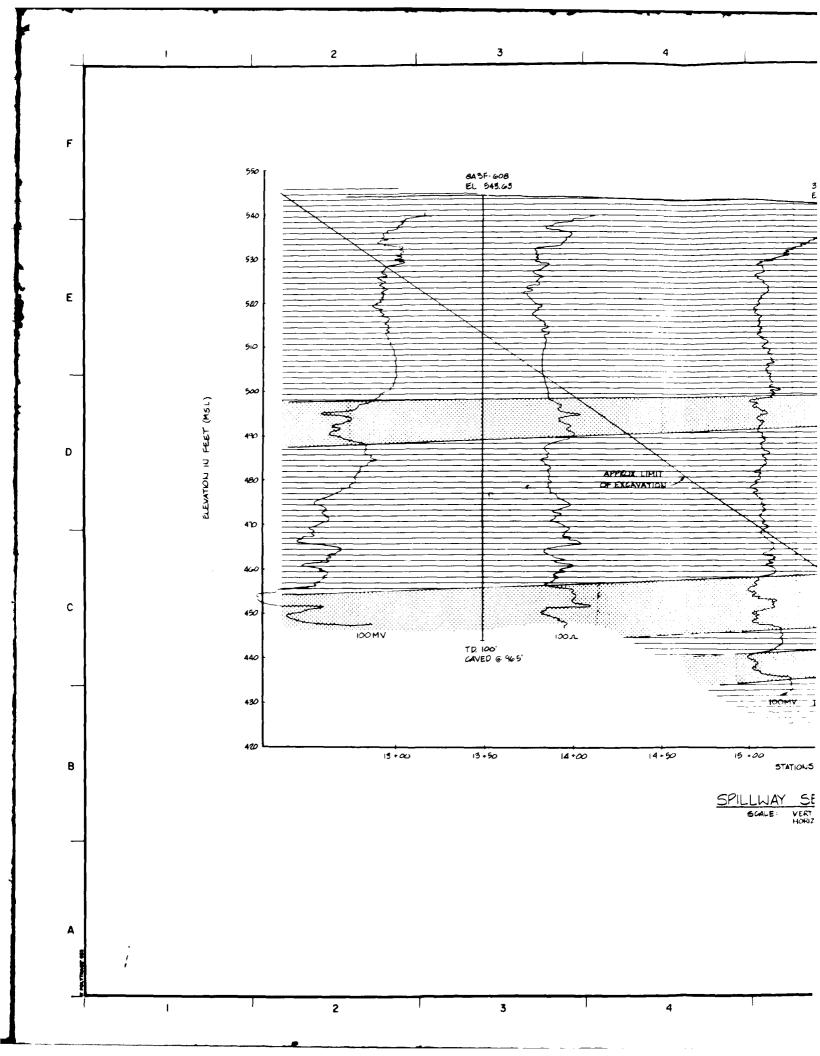


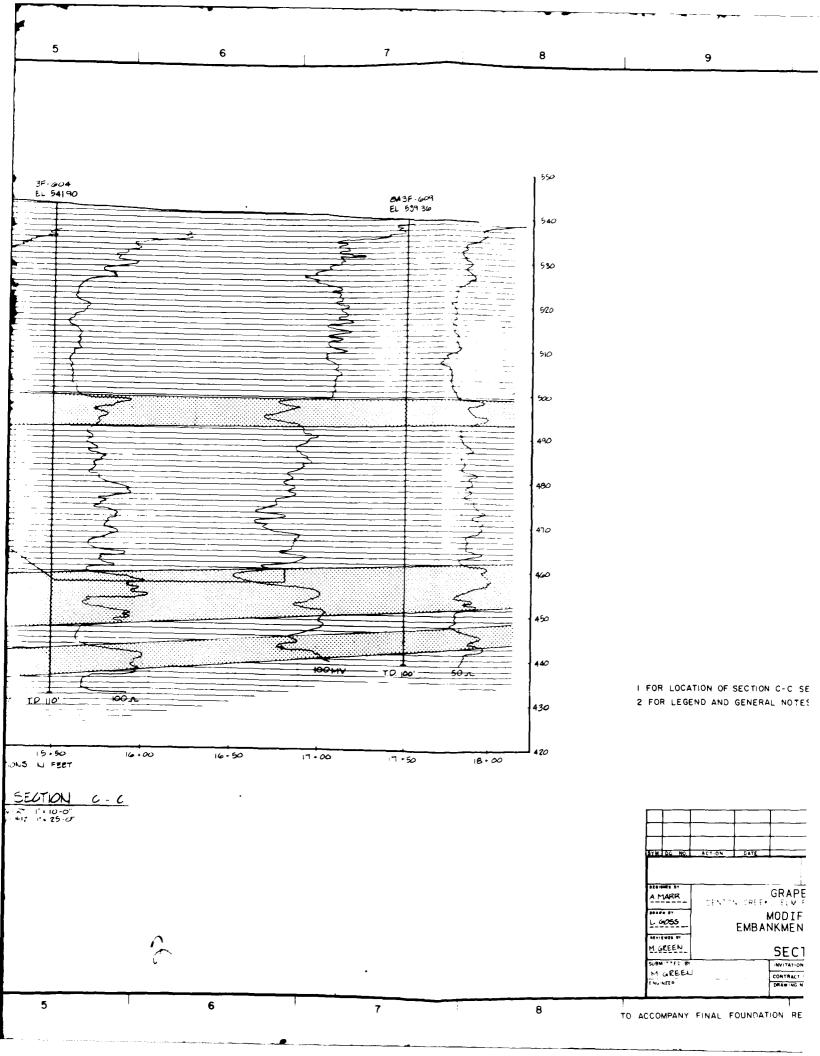


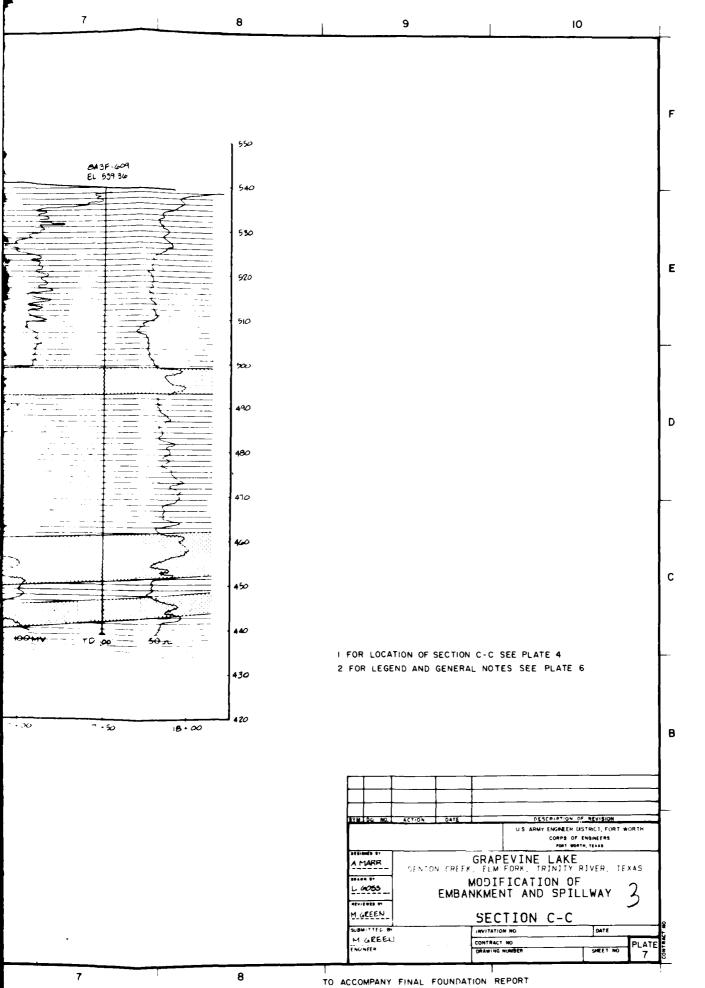


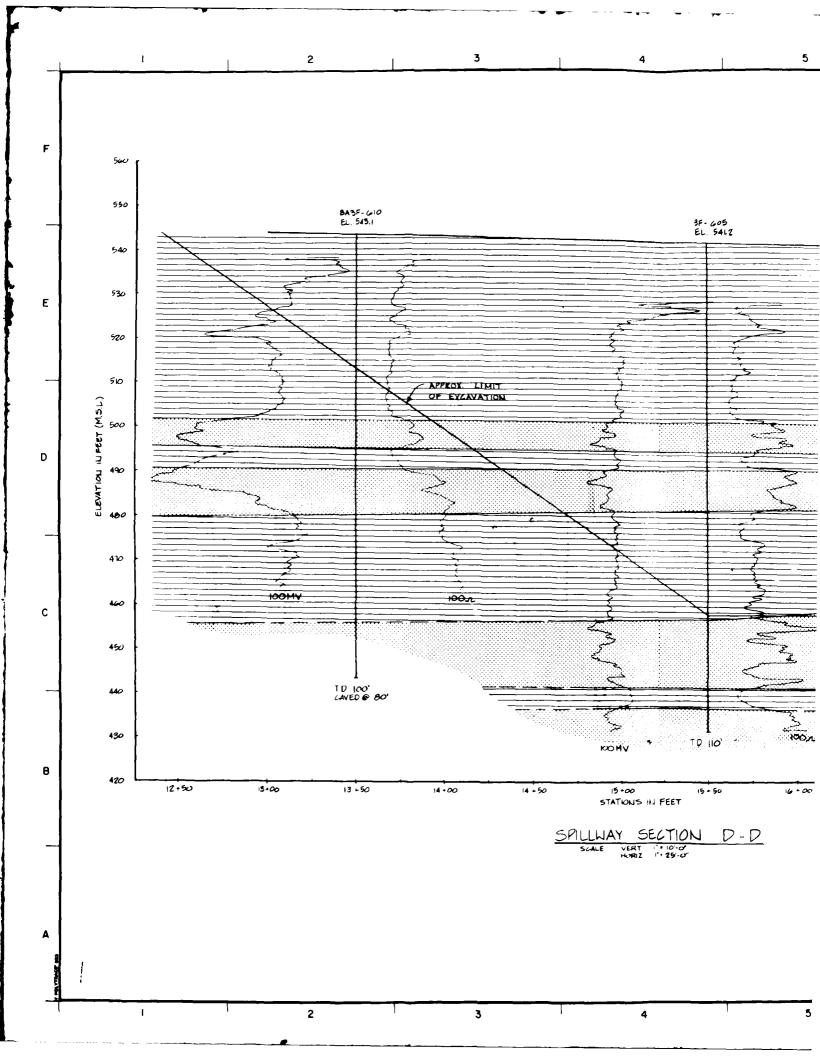


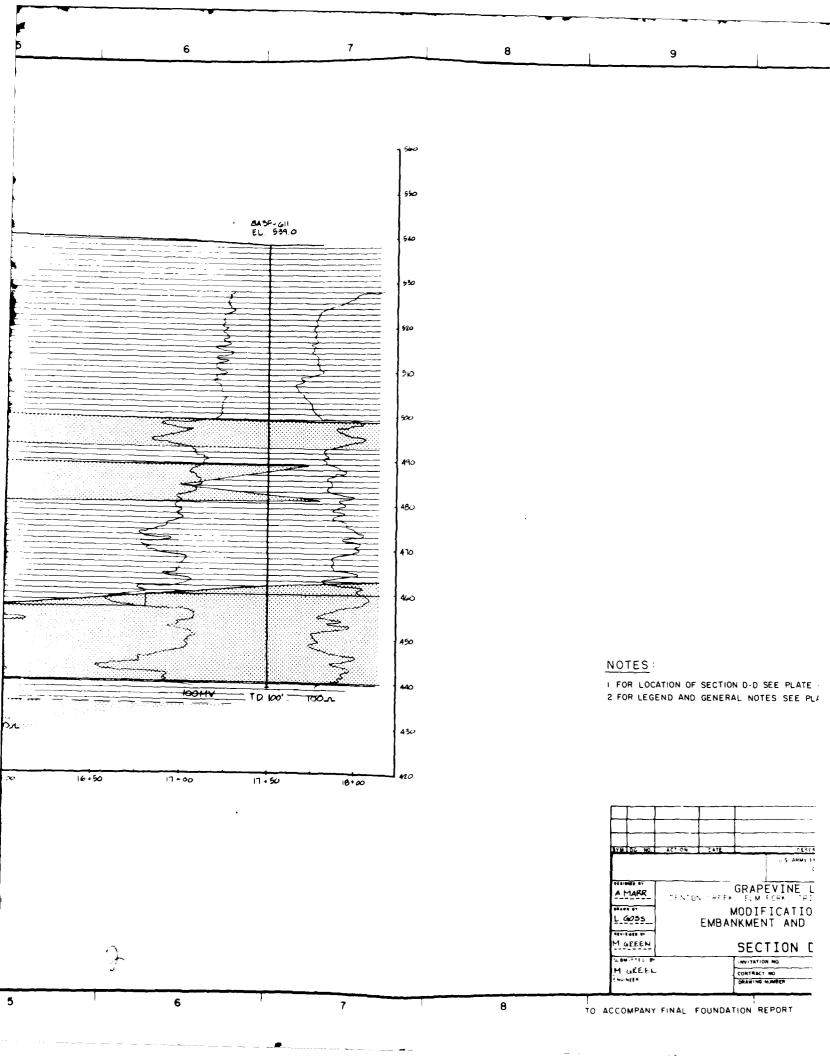












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NOTES:

1 FOR LOCATION OF SECTION D-D SEE PLATE 4

2 FOR LEGEND AND GENERAL NOTES SEE PLATE 6

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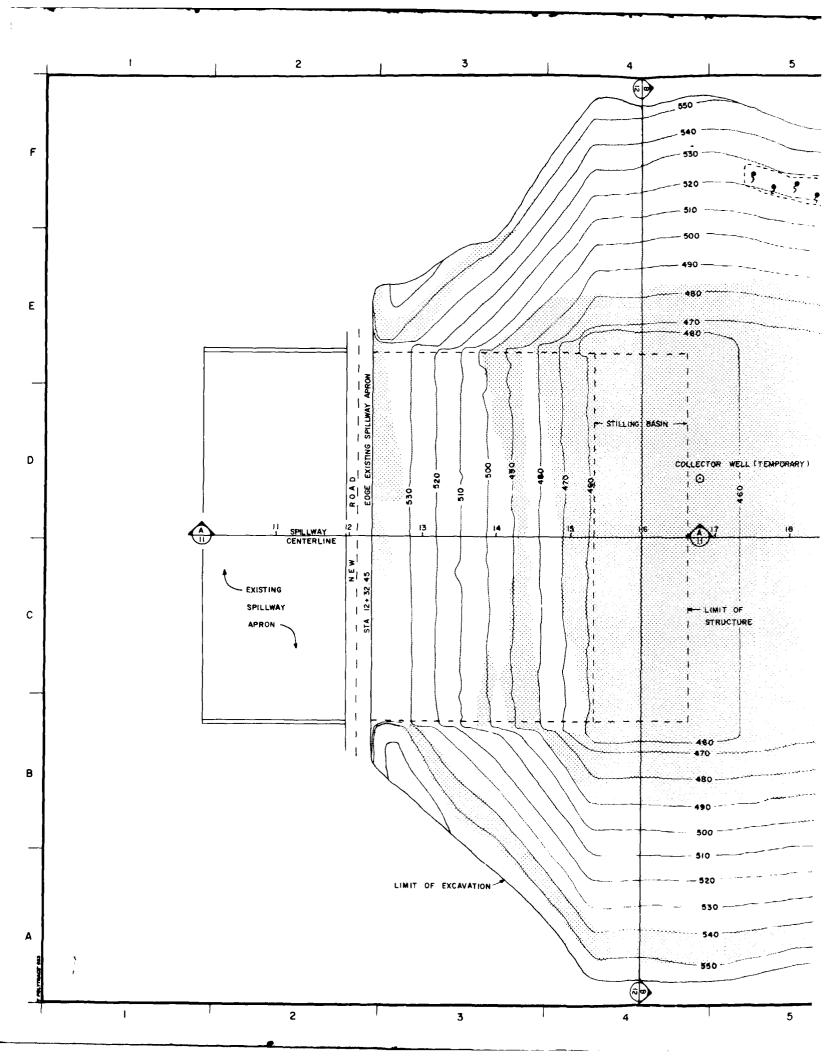
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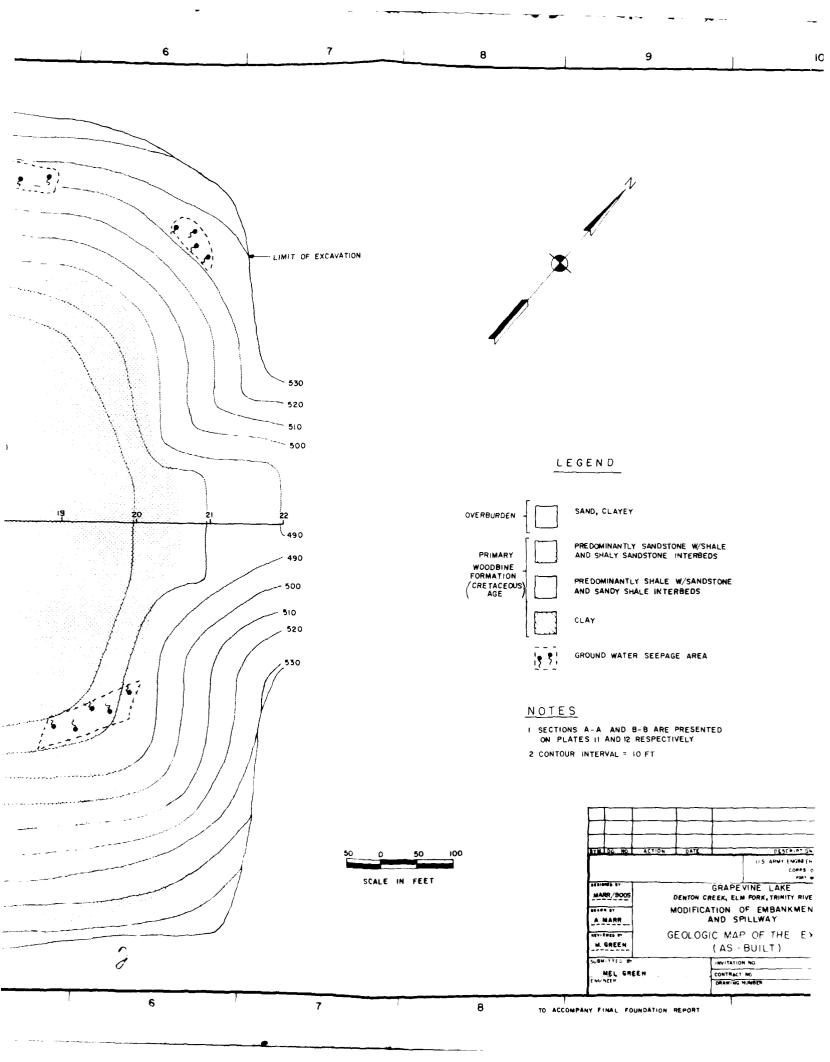
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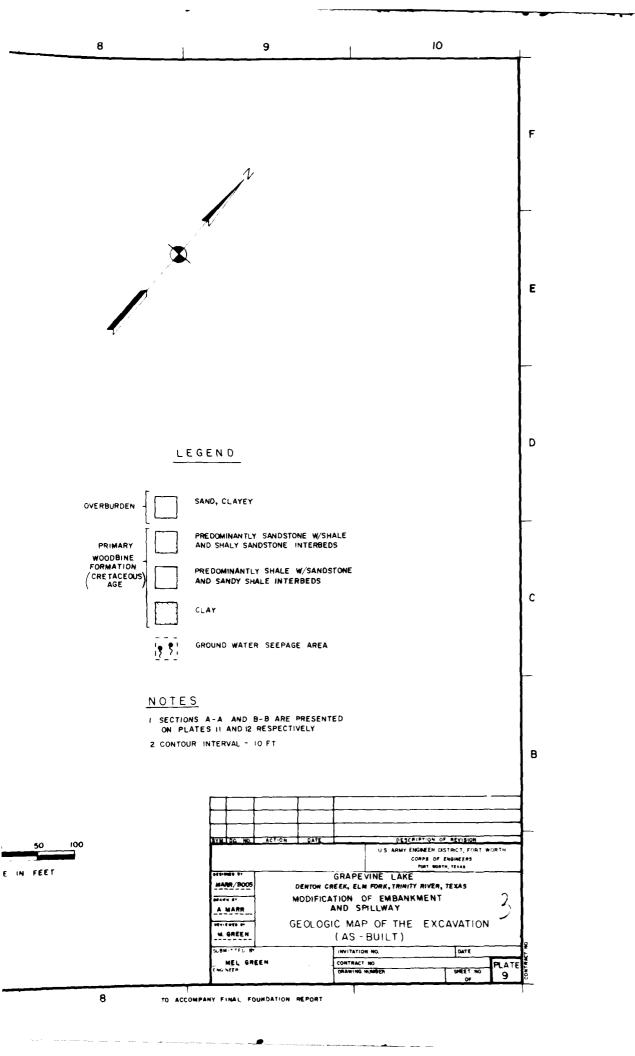
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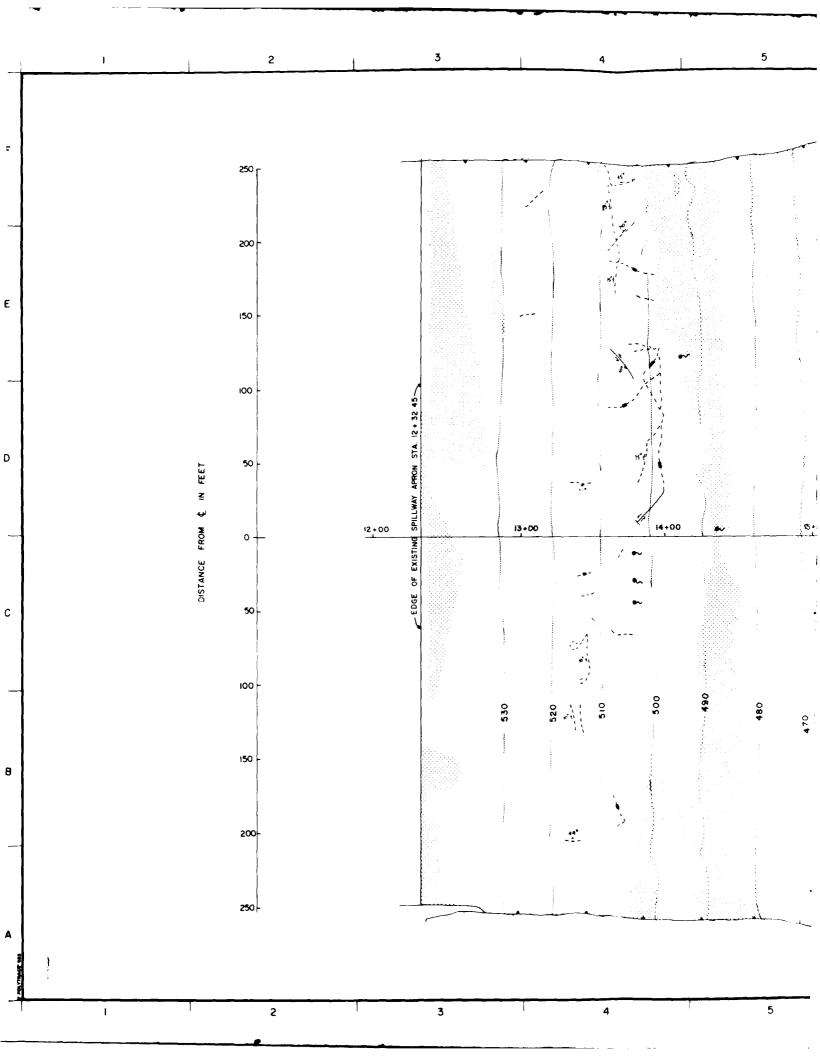
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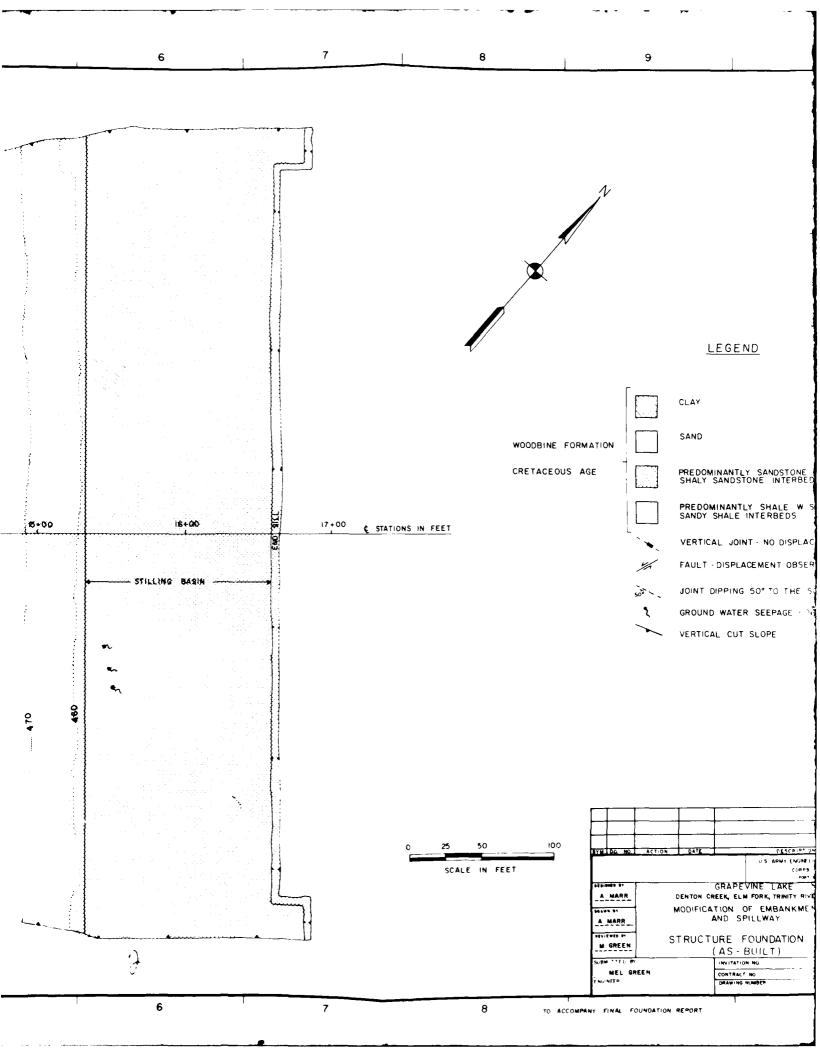
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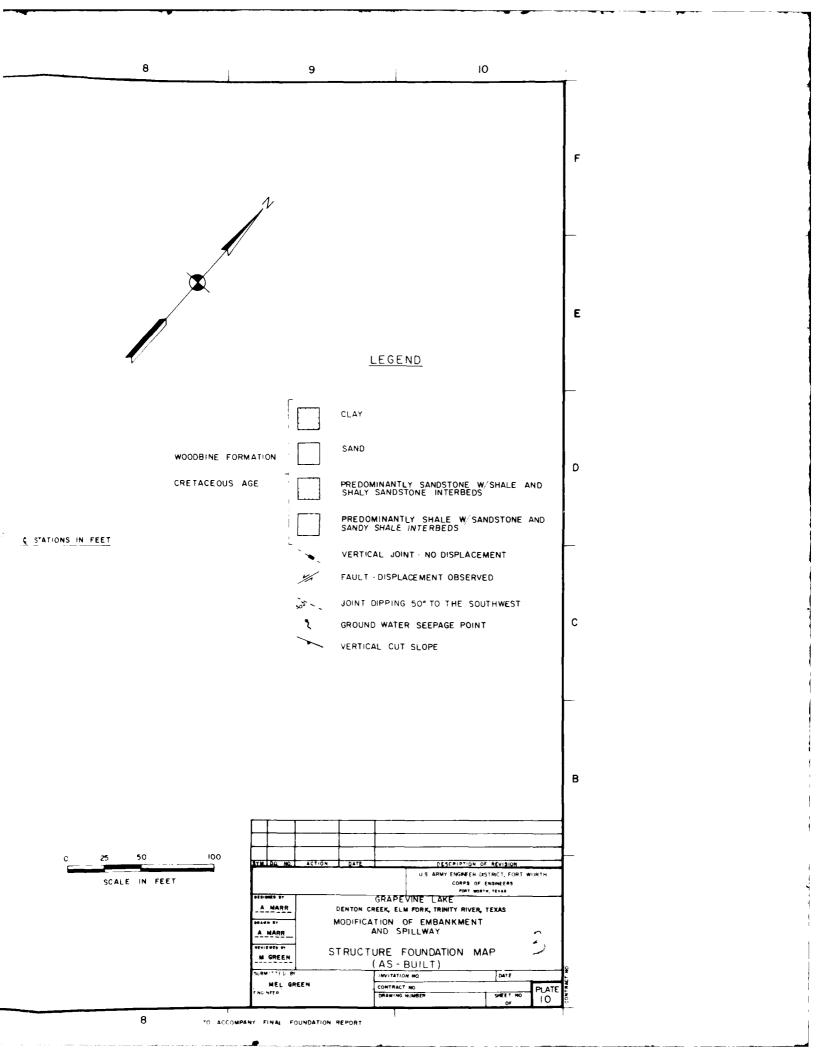


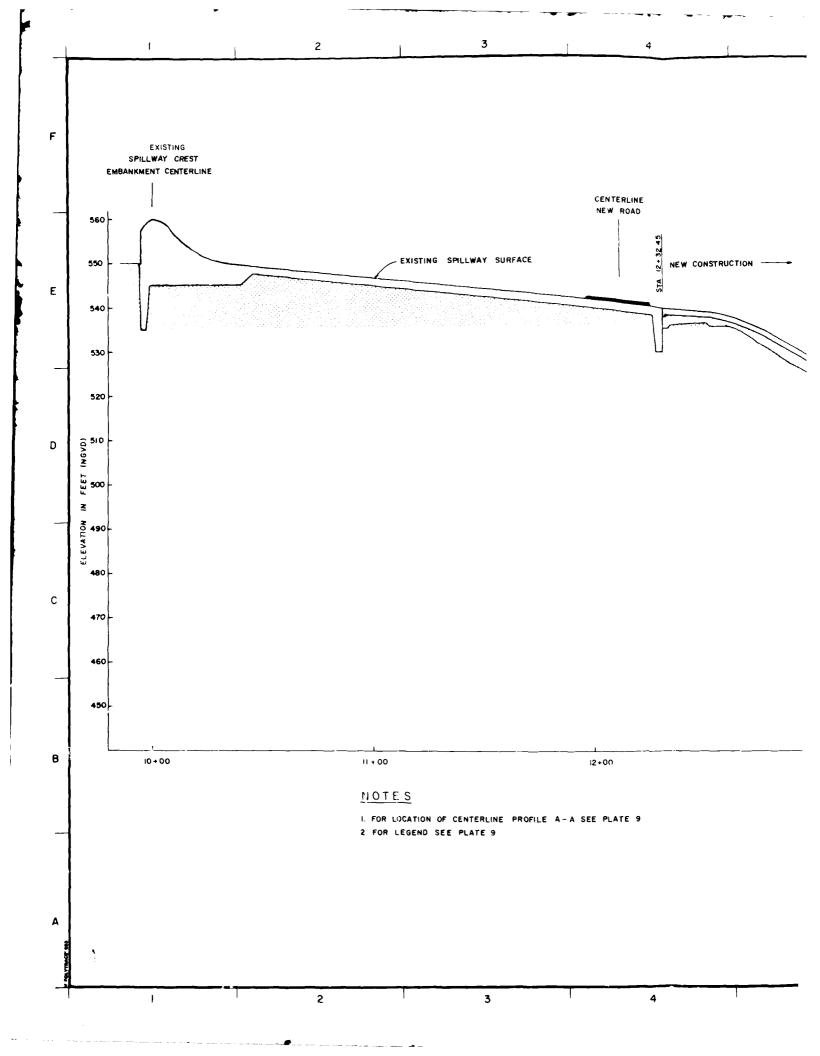


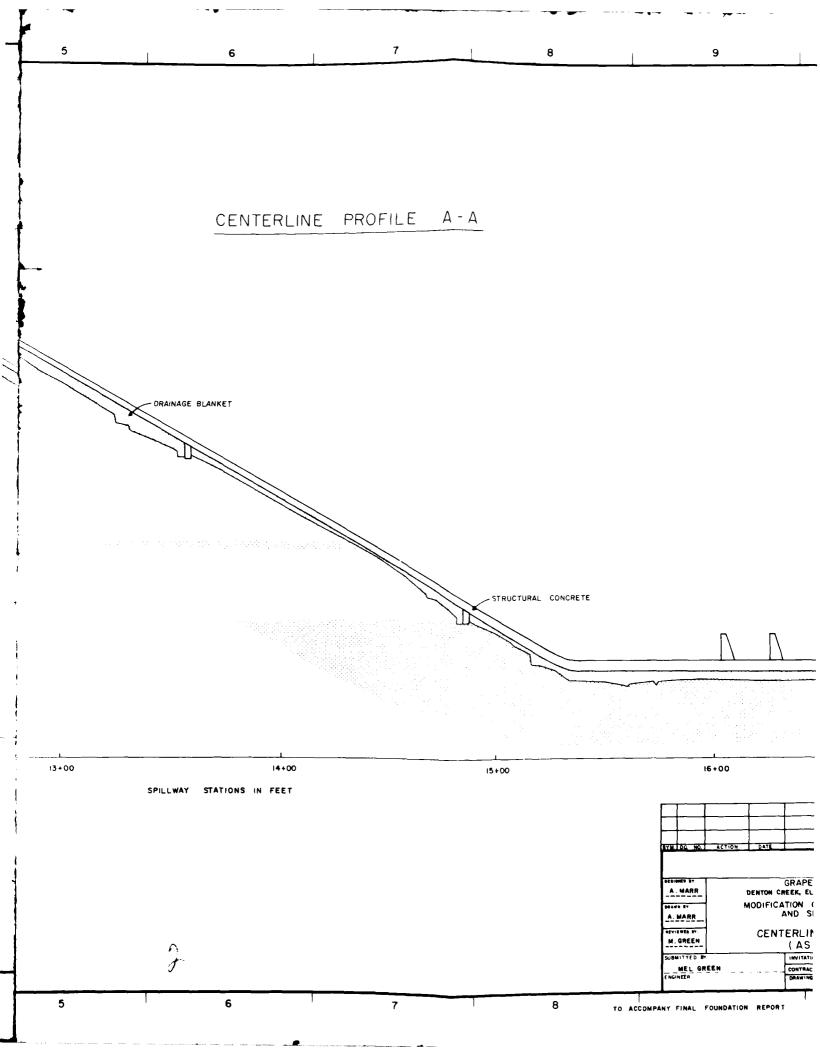


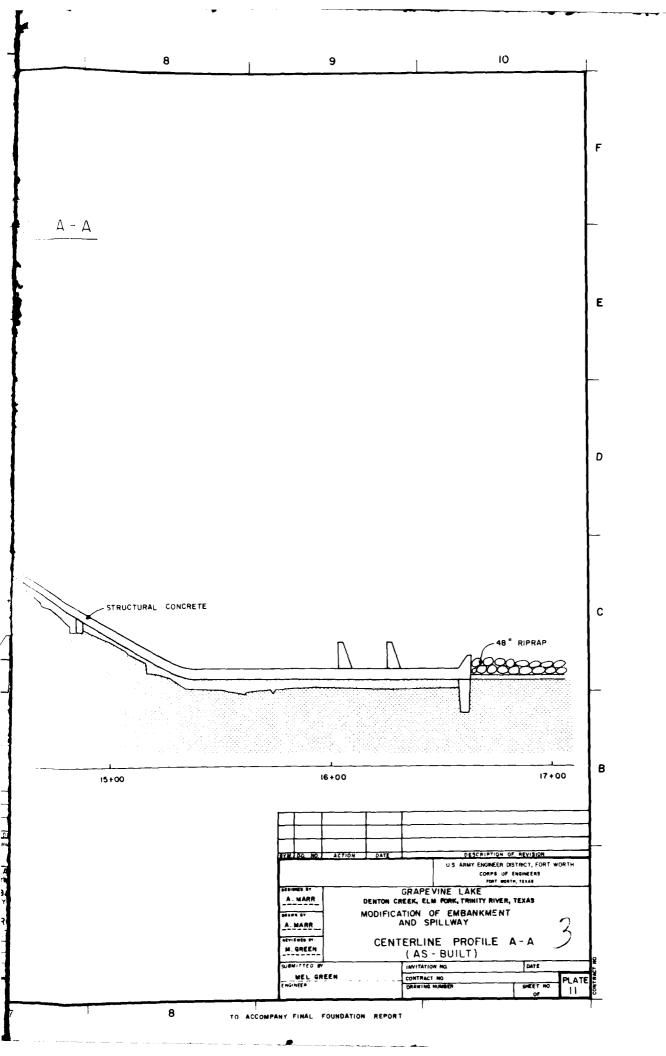


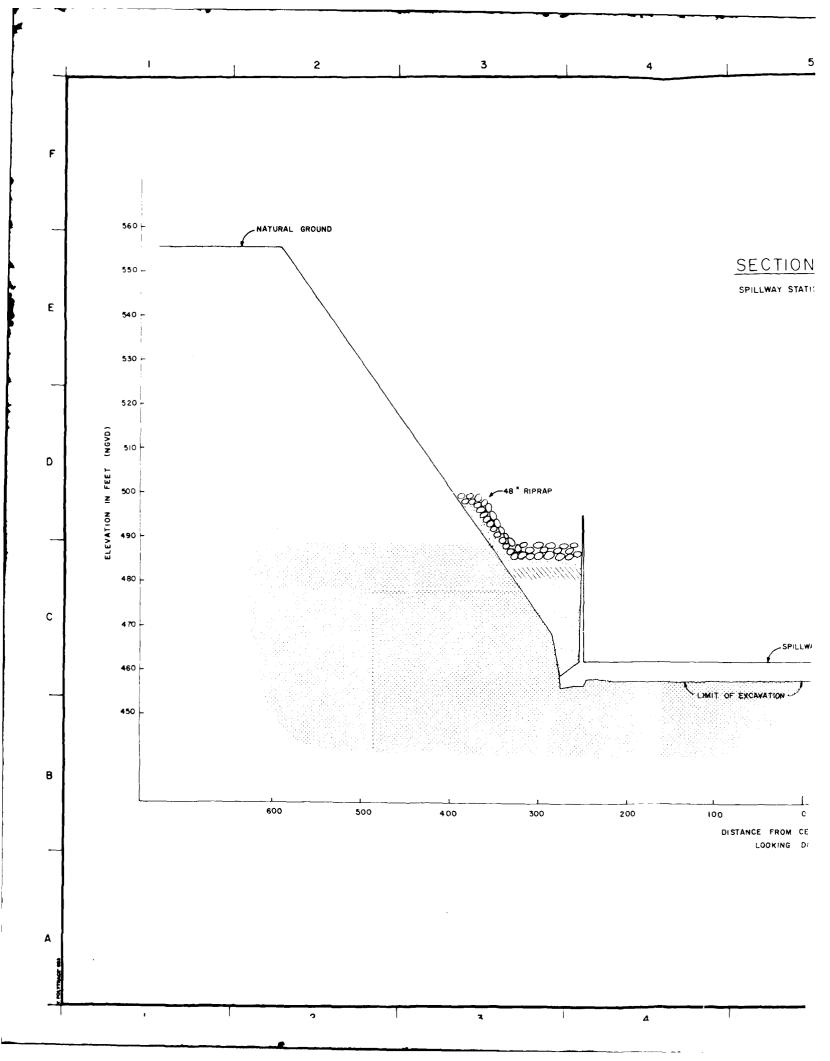


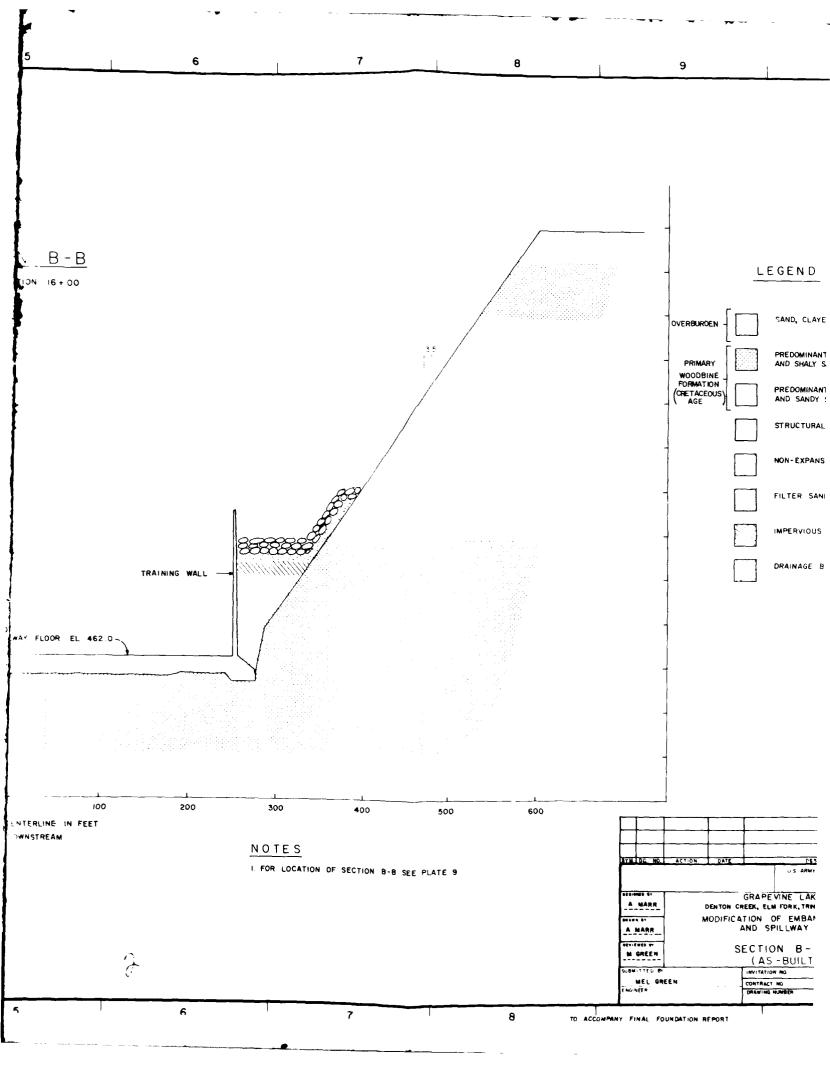


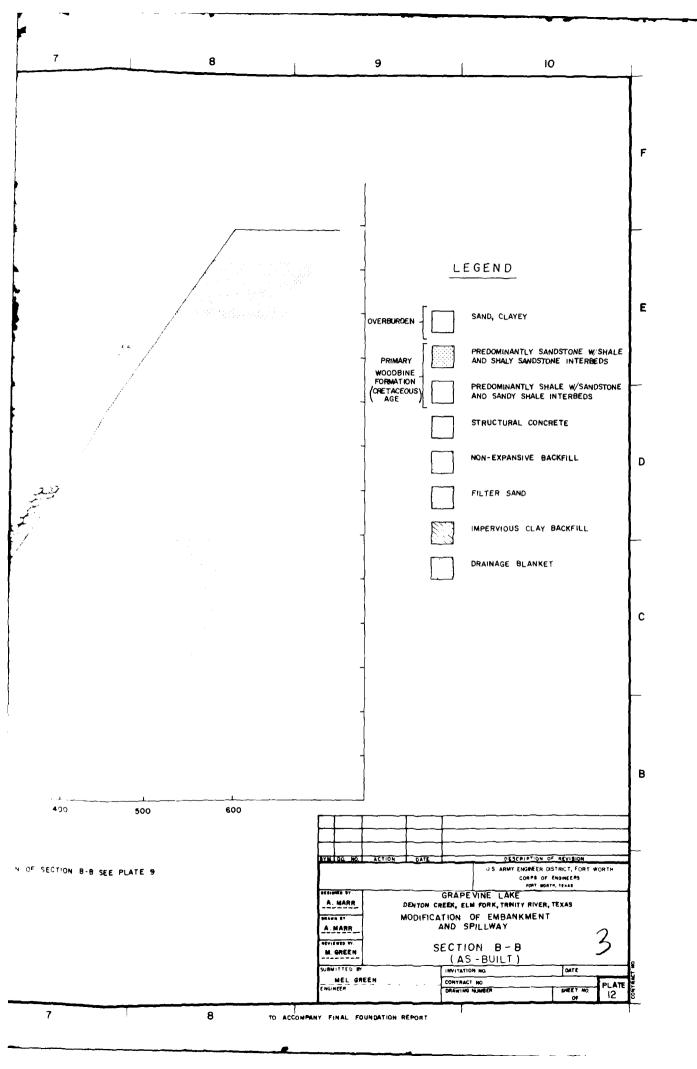


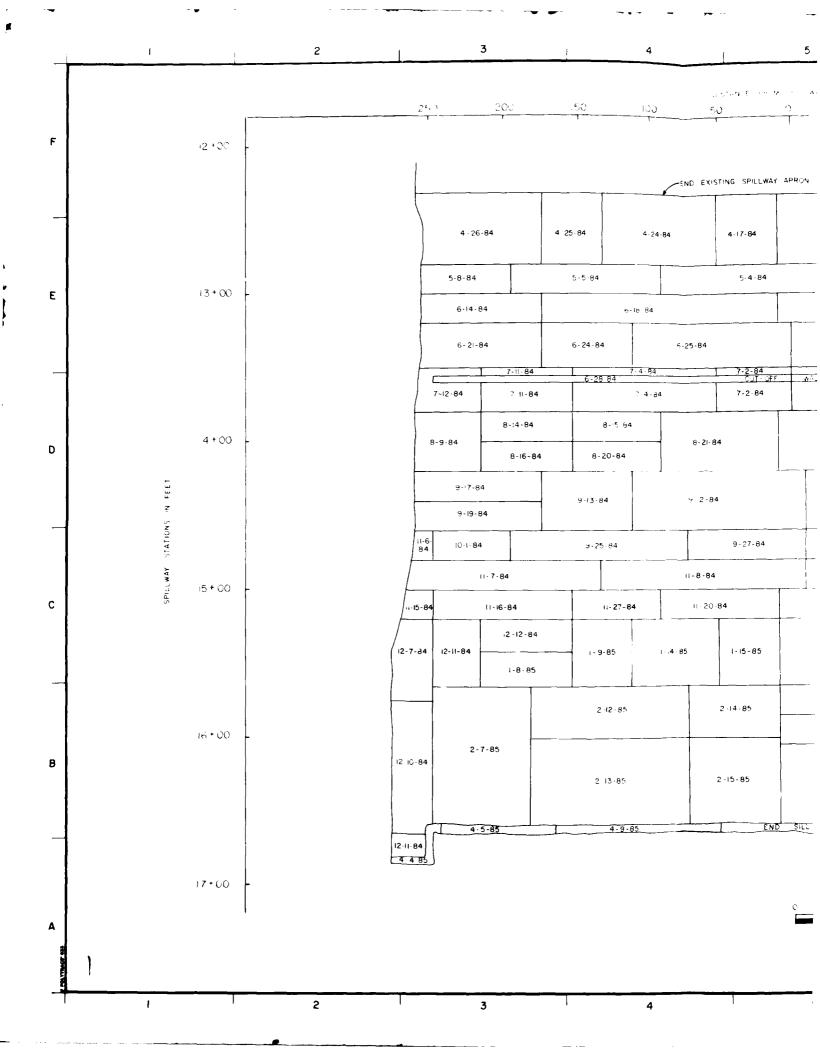


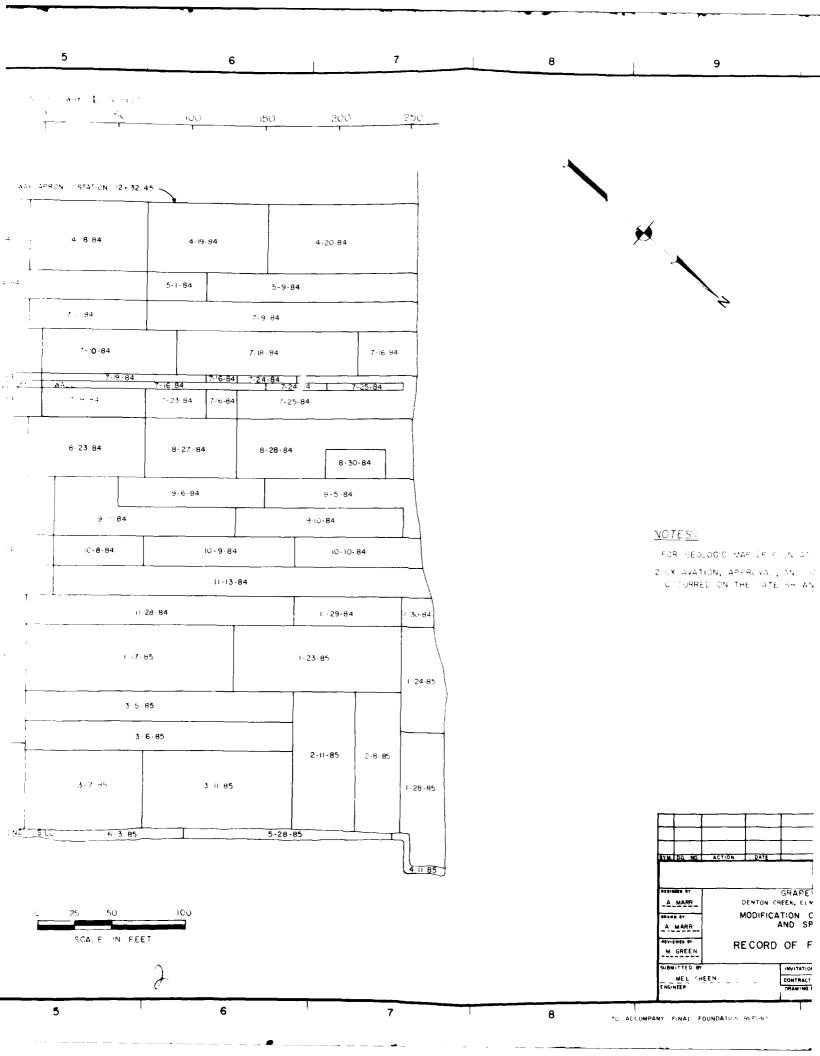


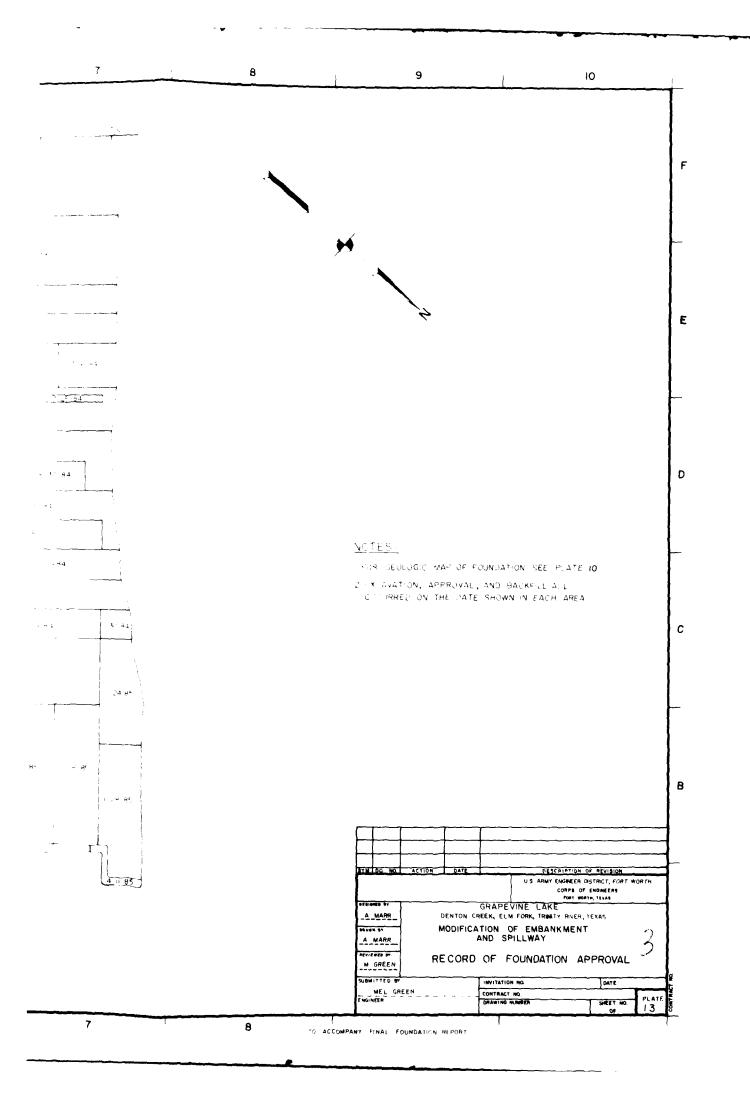


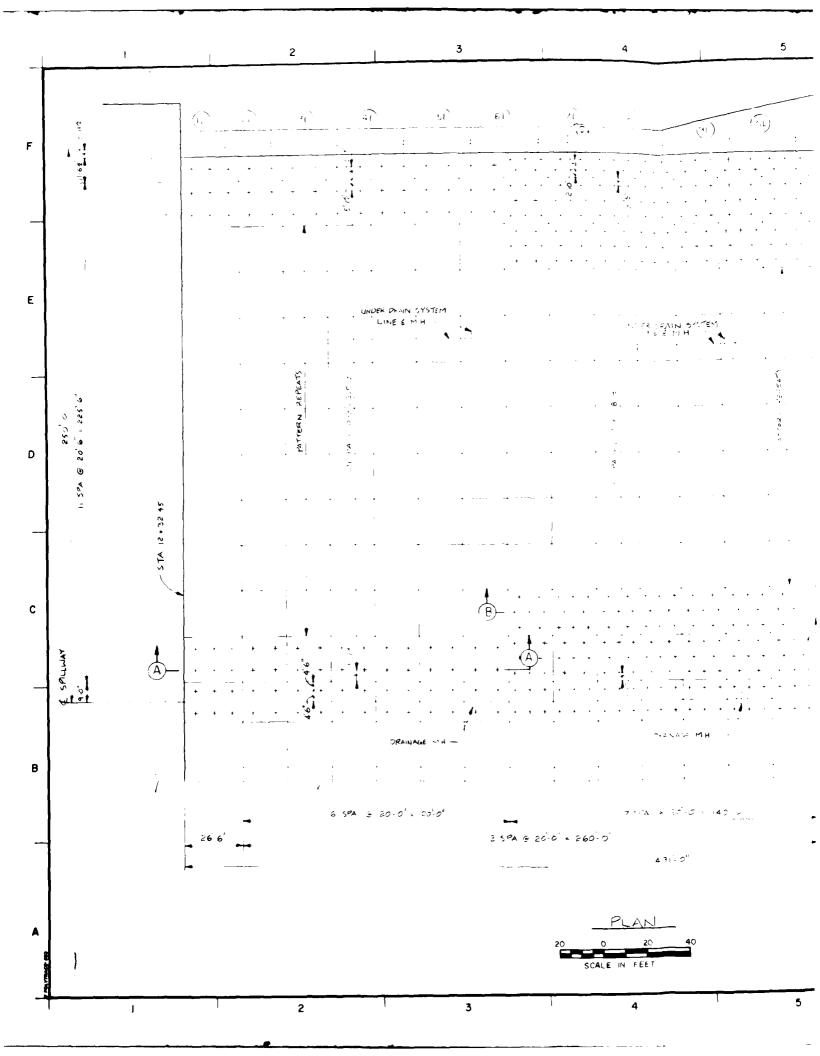


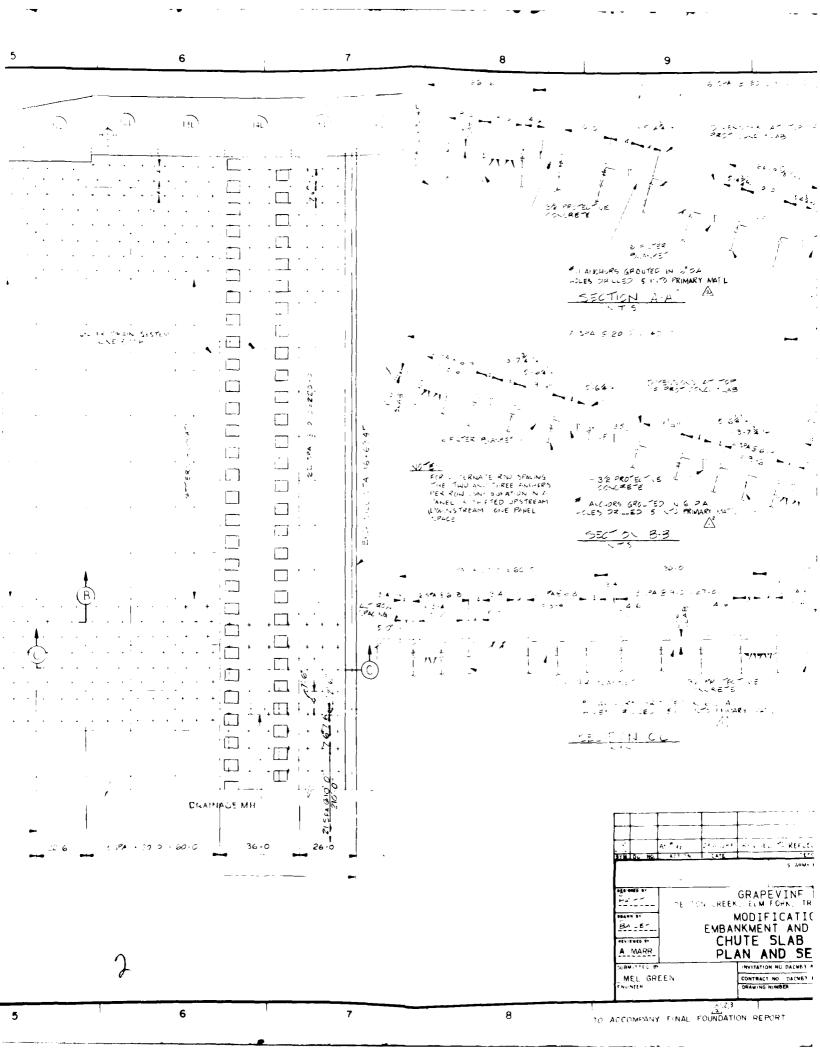


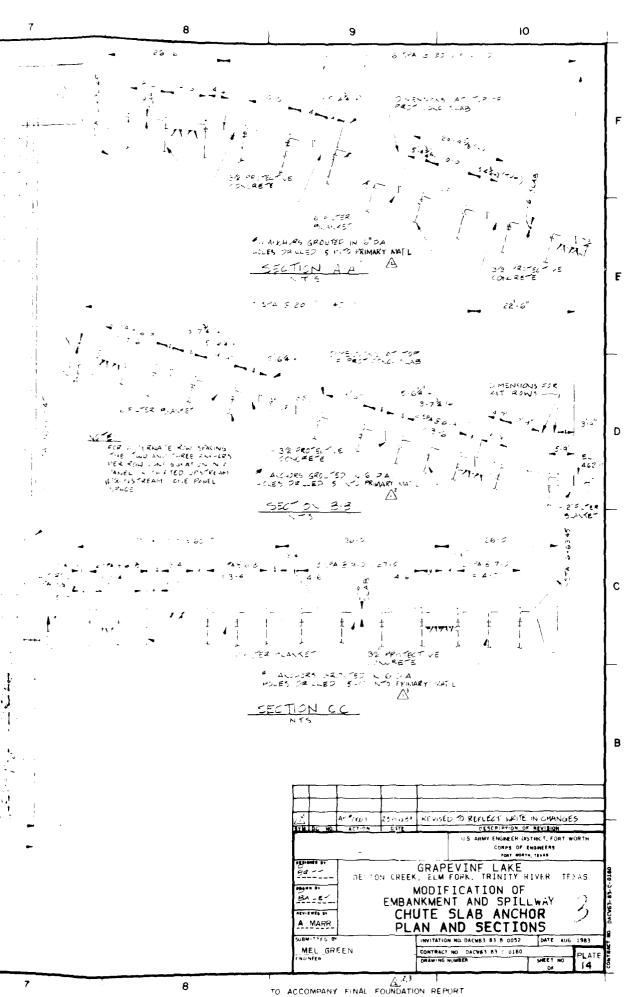












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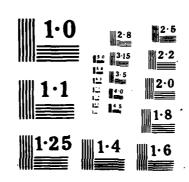
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EST DATA SUMMARY

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TO ACCOMPANY FINAL FOUNDATION REPORT

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3,00 to 6,
weather:
masive, Drilling/ A 0.0 to 3.0 - highly weather ed to a med stiff clay cor-sistency, soist, dark brr to yellow brn, silty. 3.0 to 6.8 - no apparent weathering, dark gray, dry, massive, mod soft(rx class). half balled 18 hr ck @ 2.8". Box 6.9 to 9.3 SANDSTONE - fine grained, dark gray, weakly to mod. commented, massive, silty, mod moft(rx class), 1 <u>Ja 175</u> A, 0,7 to 3,0 B, 3,0 to 3,5 refusal C, # % SHALE - non weathered, dark rray to brn gray, soft to sod soft(rx class), silty, non calc, few scattered brn and hard concretions, this (less than 0.05' thick) sandy/silty scame, very thin light! seams scattered, hard black tar seam, feestla 2 Cartor from 74.1 to 3 Silvo 100% - shaley, al mandy, massive, and hard to hard, so do to well cesented, not calc, it gray to dark gray. 4 GMALE - non weathered, non cale, mod soft, dark gray to brownish gray, silty, gray to it gray from 55.3 to 56.4", numerous very thin silt/msr seass scattered throughout, hard, well cesented cale man/6.1" thick 0 3,4", fer hard brm concretions. 5 6

Unhealed fractures at 40.1'(45') and 56 to 56.3'.

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DRILLING LOC 8A6C-602 Transfer or oversumore to Extension 200 of the first on 200 of the CONTRACTOR OF THE CONTRACTOR O STALE - As shirt sandy for the season of the SILTSTONE - hade, massive, mod to wall cemented, white and It gray, shaley. 8 SRALE - as shale show ex-cept numerous sections of very sandy/sittry grisbl-thin sesses, and hard after 60°, unhealed fracture @ 59.3 to 59.7'(30°), soft at 65.3' and 65.7'(heth less thim 0.1' rhigh! 1 thm 0. retex

70.8 to 75.7

SIITSTOMF - mod hard/hard, mod cemented, massive, its gray to white, some olive gray, shaley, a gray and clean ailt section from 70.9 to 71.2, al. mandy after 74'. ιĊ 12 :3

FOR LOCATION OF BORING SEE PLATE 4

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M GREEN LOG OF BORING

MEL GREEN

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FOR LOCATION OF BORING SEE PLATE 4

GRAPEVINE LAKE
MODIFICATION OF
EMBANKMENT AND SFILLWAY

M GREEN LOG OF BORING 846C-602

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TO ACCUMPANY FINANCES MOATON, WESSELS

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FAILING JAR A 0.0-0-3 8: 03-2.2 C: 2.2-4.5 D: 4.5-6.0 SANDSTONE, SOFT, FINE TO MED GRAINED, WEAKLY TO MOD CEMENTED, NON-CALE, L. E' 2. MASSIVE, GRAY CARTONS 12.4 TO 45.6

SHRLE, MOD SOFT, WHUERTH,
DARK GRAY TO GRAY, NOWCALC, LIGHTIC TO 15',
NUM THIN SAMO LENSES
SCATTERED THROUGHOUT Box CARTONS

[6.0 - 6.9
2 11.5 - 12 %
3 17.5 - 18.4
4 22.1 - 23.0
5 29.5 - 30.4
6 37.5 - 38.4
7 91.9 - 42.8
8 46.7 - 47.6
8 46.7 - 47.6
10 56.5 - 57.6
11 43.5 - 64.6
12 46.7 - 47.6
13 72.8 - 19.7
14 71.0 - 71.9
15 89.2 - 85.1
16 71.0 - 92.9
17 18.8 - 19.2
18 103.6 - 104.5
19 195.2 - 106.1 2 18e 3 16.1 - 17.2 SANDSTONE, med hard, sant вох 20 3 19.7 UNHEALED FRACTURE 20.1 - 20.3 SILTSTONE, HARD 23.4-23.9 * * G-.3' Box 31.0 - 32.0 4 26.0 25.0 - 25-8 CALCAREOUS ZONE, HARD, LT GRAY 100 5 HOLE WAS E-LOGGED Box 1- 3 5 WATER 25.9 BORING LEPT OPEN FOR Вох FUTURE WIL DESERVATION 6 22 FEB 83 WL 33 FT BELOW SURPACE 38 e [6] BAIL - DOWN / RECOVERY
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DENION CREEK, ELW FORK, TRIVITY RIVER, TEVAS 011 346 2 81 A MARR MODIFICATION OF EMBANKMENT AND SPILLWAY A MARR 41-1-15 9-LOG OF BORING 8A6C-603 मिंग स MEL GREEN 8

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Holo Ho. BAUC-606 DRILLING LOG SOUTHWESTERN FORT WORTH OF# SHEETS TO BET WITH ST BY AVERT Y CORE GRAPENNE DAM TO WAR. FACT UNERS COSTONATION OF DOILE SPILLERY REPAIR

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10 CO SPILLWAY REPAIR 00ullin A I IMMES ATELY AFTER 8 CLAT MEDIUM PLATICITY STIFF MCIT. SANDY TAN CAUING WATER LEVEL TAPED AT- 85 OFT c - . 72 HOURS LATER WATER LEVEL TIPED AT -24 70 FT 207030 CLAY. MEDIUM TO HIGH 30 PLASTICITY STIFF MC ST. 95 SAINDY, GRAY. 3 c TO 4.0 2 THPS CIAT. LOW TO MEDIUM A 60-20 PLASTICITY, STIFF, MOIST, 10 B. 20.3.0 TAN TO BRAY. c:30-4.0 === - . AUGER REFUSAL PYO' 130 AT TOP OF PRIMARY. 3 NO CARTON SAMPLES 4 0 TC BC === CORE WAYED TO DEPTH) SANDSTONE, DARK GRAV. VERT FINE GRAINED. COMPAN 4 DRILLING MASSINE, THINLY BEDDED.
UNSCINTED FRACTURED. 0.0 - 40. 8" AUSER 4 40- 100 6 . 4 CORE SUBSTITUTE REATHERED TO 0.6 UNWEATHERED, SOFT. € 0 TO 16 B 5 SHALE DAM GRAY TO BROWN. SANDY, JAMINITED TO THINLY BEDDED, VERY 116NITIC FROM 8.0'-12.4' AND FROM 16 2'. 16 5' 6 27.1 FISSILE, UNJOINTED, UNFRACTURED, UNWEATHING. 6.4 .. SHARP BASAL 7 CONTACT @ 10 WITH UNDERLYING SANDSTONE 32.1 16 E TO 19.1 SANDSTONE, LIGHT GRAY. 8 COMPACT, THINLY BEDDED WITH SHALE STRINGERS DISSEMINITED THROUGHOUT UNJOINTED. UNFRACTURED. 9 UNWEATHERFD. SOFT.

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TO THINK BEDDED SANDY FISSILE, UNU EATHERED. UNJOINTED, UNFRACLESC 50FT.

DRILLING LOG SOUTH WESTERN GRAPEVINE DAM SPILLWAY REPAIR WSCE BA46-606 WYATI Transaction of a 100.6 1200 74.2 10 842 SANDSTONE, CRAY VERY FINE GRAINED COMPACT. THINKY BEDDED UNTRACTORED VILLE PATHERED THROUGHOUT. UNIO NIED. AREILLACEOUS WITH PROMINENT SHALE SLAMS 1 70 4 76 6' 171 774 78 779 SOFT TO MODERATELY HARD 200 842 61006 (20) SHALE, BROWN, VERY FINE GRAINED LAMINATED TO THINLY REDDED : 1155/16 EN JOINTED LIFERATURED UNAEATHERED. SOL: STRUCTURAL FEATURES 100 THE SHALE SANISTONE CONTACTS APPEAR TO BE RELATIVELY HORIZONTAL BEDDING PLANES IN BOTH THE SHALE AND SANDORNE HORIZONS APPEAR TO BE FLAT WITH SOME FLUVIAL CRES BEDCING WITHIN THE SANDSTONES THE ENTIRE SEQUENCE IS UNJOINTED 10 100 6 1500 019 007 0- ----LA MARR DENTON CASE L'ELW 25147 47 MODIF

FOR LOCATION OF BORING SEE PLATE 4

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10 F FORT WORTH 14 DAILLING LOC SOCIAL ESTERN FORT WORTH GRAPE VINE DAM SPILLWAY REPAIR FAILING 1500 BA4C-606 3 C-44 - 24 . 4 WYATI 4/22/83 4/29/83 974% P. P. Andetta Control of the 9745 96 b /280 1200 74.2 10,842 SANDSTINE, CRAY VERY THINKY BEDDED LAFRACTATED UNIL ENTHERED THRUX 6HEW.T. UNIO-NIED. AREIALACEUS WITH PRUMINENT SHALE SEAMS 1 75 4 76 6' 1 2 774' 778' 779' D SOFT TO MODERATELY HARD 1300 847 "010061" 3) SHALE, BROWN, VERY FINE GRAINED LAMINATED TO THINKY BEDDED FISSILE UN TOINIED CHERACTURED UNWEATHERED. SOFT STRUCTURAL FEATURES 100 THE SHALE ! SANT STONE CONTACTS APPEAR TO BE RELATIVELY HORIZONTAL BEDDING PLANES IN BOTH THE SHALE AND SANDSRIVE HORIZONS APPEAR TO BE FLAT WITH SOME FLUVIAL CROSS BEDDING WITHIN THE SANDSTONES THE ENTIRE SEQUENCE IS UNJOINTED TP 100.6 1500 В US ARMY ENGINEER LAST OF THE RETAINS GRAPEVINE LAKE

A MARR DENICH CREEK, ELW FORK, TRINITY RIVER, TEXAS ATION OF BORING SEE PLATE 4 MODIFICATION OF A.MARR EMBANKMENT AND SPILLWAY et . 1 = 1 2 4 M. GREEN OF BORING 8A4C-606 .<u> 22 -7...</u> 7 INV.TATION NO DACWES-83-8-0052 DATE AUG 1983 CONTRACT N DACKES 83-C-0160 SHEET NO PLATE MEL_GREEN

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Hala Ha BAHC - 403 HSTALL ATION DRILLING LOG SCHITHLESTERN FOST WCSTH TO BETTE AND TIME OF BIT A THINED AND OFF BIT IN COR GRAPEVINE DAM SPILLWAY REPAIR IZ MANUFACTURERS DESIGNATION OF DRILL FAILING ISCO 13 COST COST OF SECURED STATES HOLE NO /As almos on drawing 11110 BA46-607 HAME OF DRICEES BEAVERS Denticer Dinerinto ____ T THICKNESS OF OVERSURDEN 40 BERTH ORILLED INTO BOCK BI. Q TOTAL DEPTH OF HOLE BS.O. CLASSIFICATION OF MATERIALS 00 . I. IMMEDIATELY AFTER 00 TO 40 BAILING WATER LEVEL SAND FINE EPAINED I LOSE TAPED AT - 895 17 MOIST, CLINEY, BROWN _ - 24 HULFS LATTER 40 TO 496 WATER LEVEL TAPED SHILE SANDSTONE INTERESTED AT = 33 5 FT SEAUTINCES OF SOFT RECUN SHALE AND SOFT TO HURO 2. JARS A: 0.0-4.0 SANDSTENE (SECTION ICHEED FROM ROCH BIT ACTION AND CUTTINES). 3. CARTONS 49.6 TO 59.9 SHOLE BROWN YER! FINE ERMIAFD, LAM.NATED TO THINLY BERDED, NO CARTON SAMPLES (CORE WALED TO DETTA 4. DRILLING FISSILE, LIGNITIE, UNIVERTARRED WITH FRANCE 0.0 -4.0. AUGER REFUSAL PRESERVED THEOLYSCIT, UNDOINTED, UNDRINGED, 4.0 - 49.6, 61/4 ROM SOFT BIT ROCK ... 49 6 - 85.0,4 CORE 52 9 TC 7/2 EANDSTONE, LIGHT GRAY TO GRAY, VERY FINE BRAINED, COMPACT, THINK BEDDED. UN JOINTED. UNFRACTUPED. UNWEATHERED SOFT. 71.2 TO 74.9 SHALE. DARK GRAY, VERY FINE GRAINED, JAMINGTED TO THINLY BEDDED. COMPACT, VERY SANDY, UNWEATHERED. UN JOINTED. UNTRACTURED, SOFT.

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